

Morgana BM2000

High-Production Booklet Maker

Parts List



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BM 2000-2 BM 2000S-2

The background of the cover features a collage of various colored squares and rectangles, some with abstract line patterns. A central horizontal band contains a photograph of a book binding. The text 'Parts Manual' is overlaid on this band.

Parts Manual

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Doc no: T07071

Booklet Maker BM 2000-2 and BM 2000S-2

PARTS CATALOG

This catalog gives the numbers and names of parts in the machine

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This manual applies to the BM 2000/ 2000s both in left and right version.

Within this document, all references to right version also apply to the left version unless specially mentioned.

The difference is basically that the two models are mirrored. All pictures within this manual are of the right version.

Due to the mirroring, typical Front and Rear designations which normally is viewed from the operator location has been replaced by Left and Right.

Left and Right is viewed from the paper direction.

Clarification:

Left = Rear for right version & Front for left version

Right = Front for right & Rear for left

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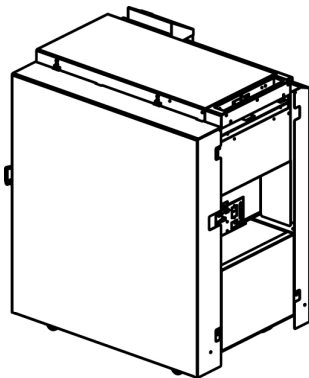
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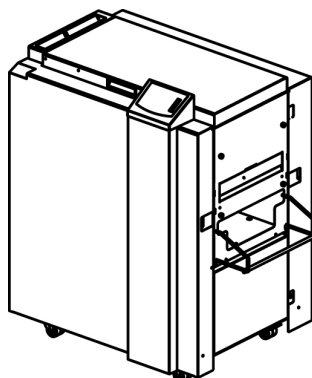
LOCATION OF UNITS

2. BOOKLET MAKER EXTERIOR 1



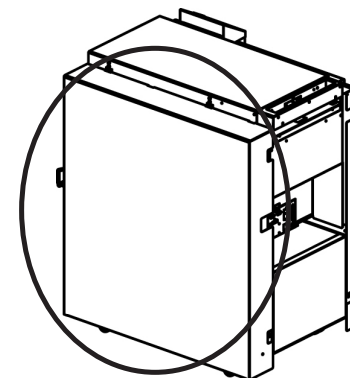
See Page 14

3. BOOKLET MAKER EXTERIOR 2



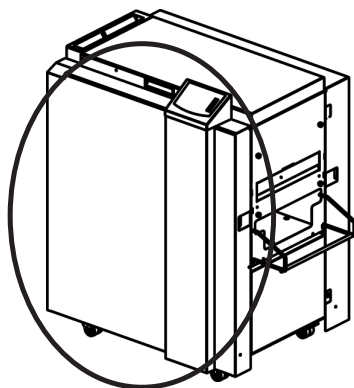
See Page 16

4. LEFT SIDE



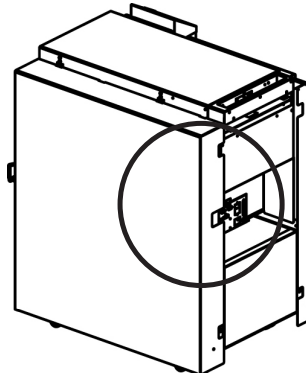
See Page 18

5. RIGHT SIDE



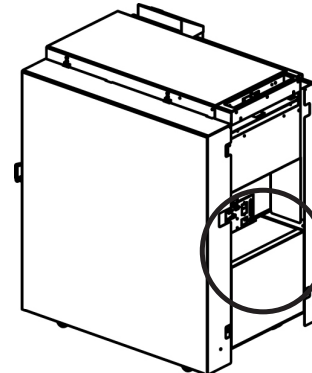
See Page 20

6. LOWER STAPLED SET TRANSPORT AREA



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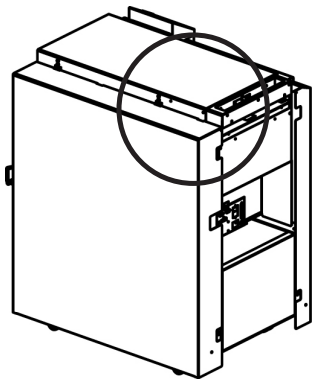
7. POWER SUPPLY AND CLINCHER DRIVE



See Page 24

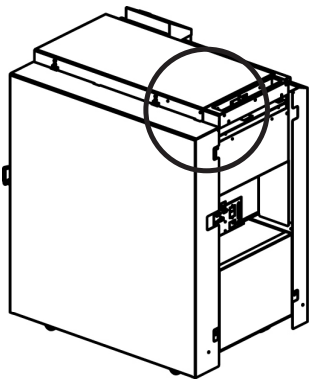
LOCATION OF UNITS

8. STAPLER/JOGGER AREA



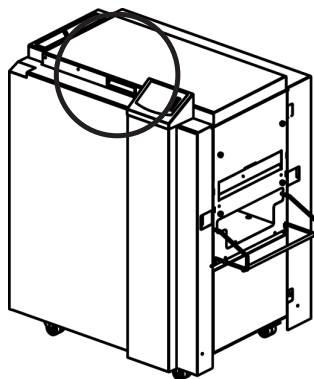
See Page 26

9. IDLER ARM AREA



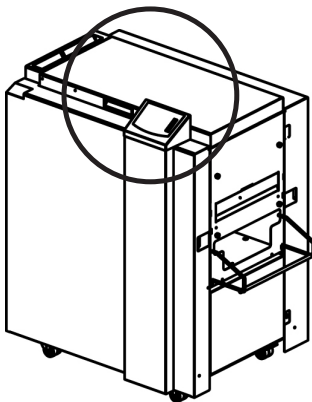
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10. INFEED AREA ABOVE



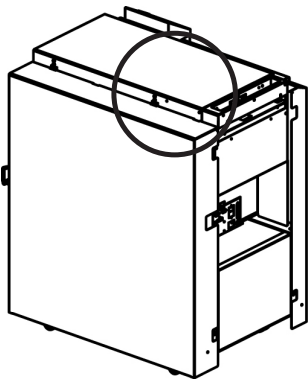
See Page 30

11. UPPER VIEW



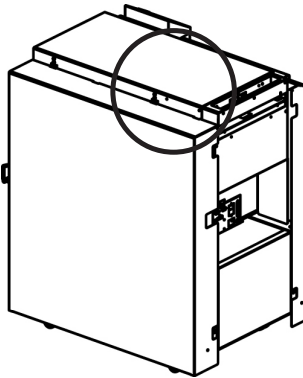
See Page 32

12. CLINCHERS



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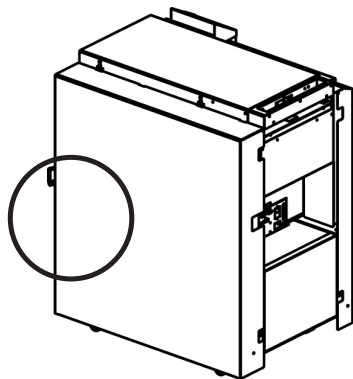
13. STAPLED SET TRANSPORT MOTOR



See Page 36

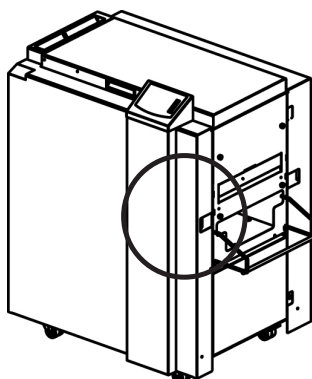
LOCATION OF UNITS

14. FOLD ROLLERS



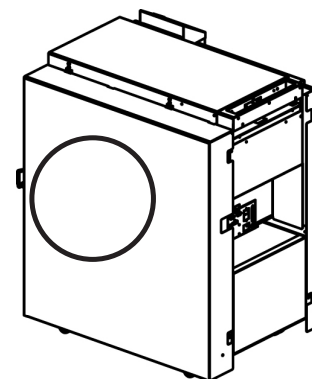
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15. FOLD PRESSURE



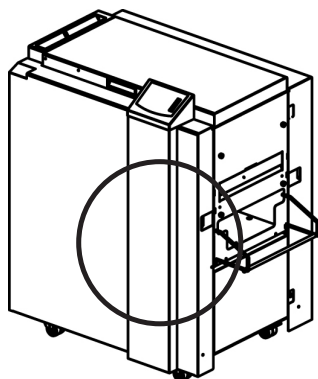
See Page 40

16. LOWER PAPER PATH



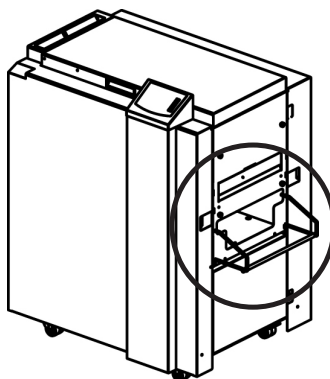
See Page 42

17. PRE-FOLD TRANSPORT BELTS



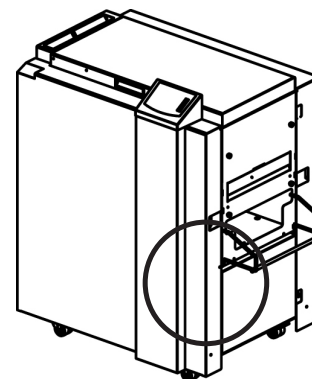
See Page 44

18. FOLD STOP



See Page 46

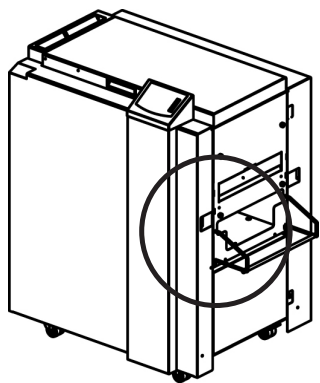
19. FOLD KNIFE MOTOR



See Page 48

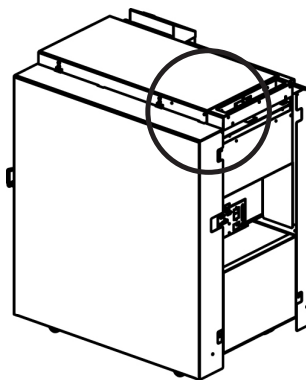
LOCATION OF UNITS

20. FOLD STOP AREA



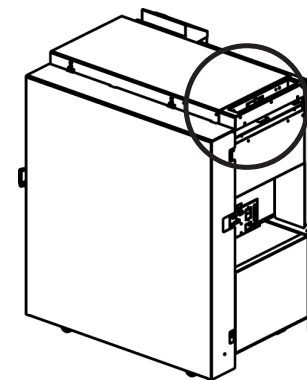
See Page 50

21. INFEEED AREA



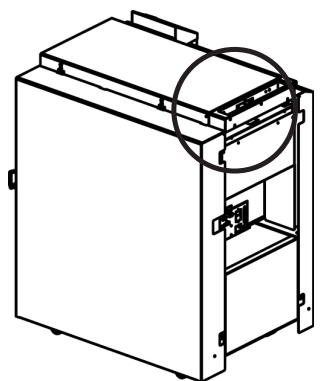
See Page 52

22. INFEEED MODULE



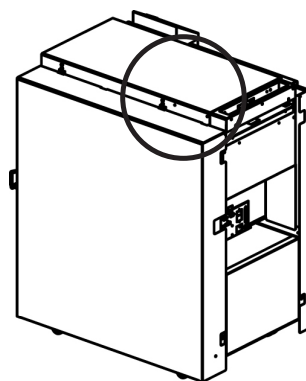
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23. BACK JOGGER FINGER



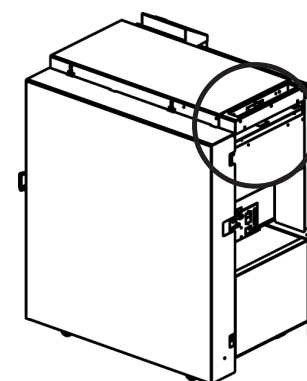
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24. BACK JOGGER MOTOR



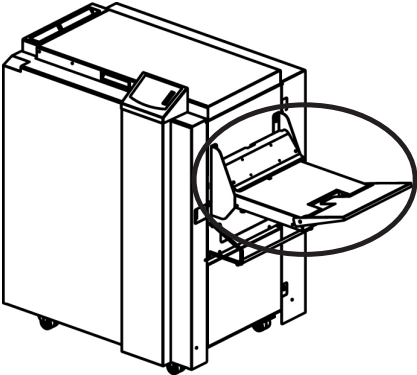
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25. INFEEED MOTOR

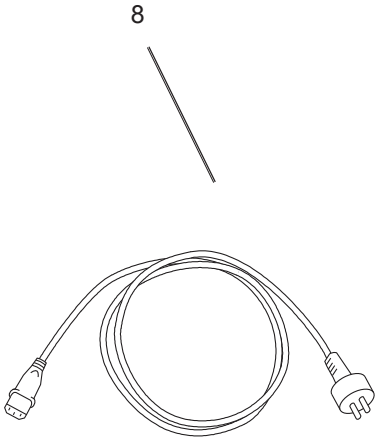
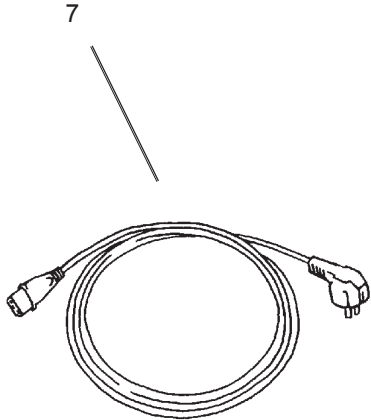
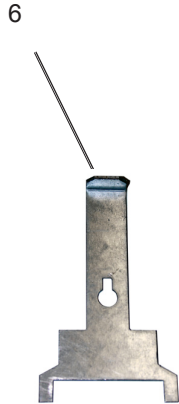
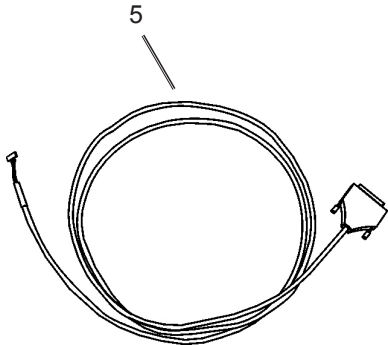
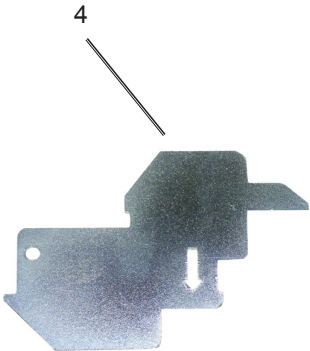
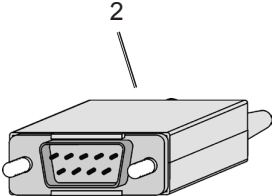
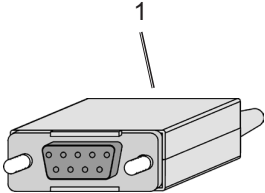


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LOCATION OF UNITS

26. BELT STACKER EXTERIOR  See Page 62		

1. BOOKLET MAKER ACCESSORIES

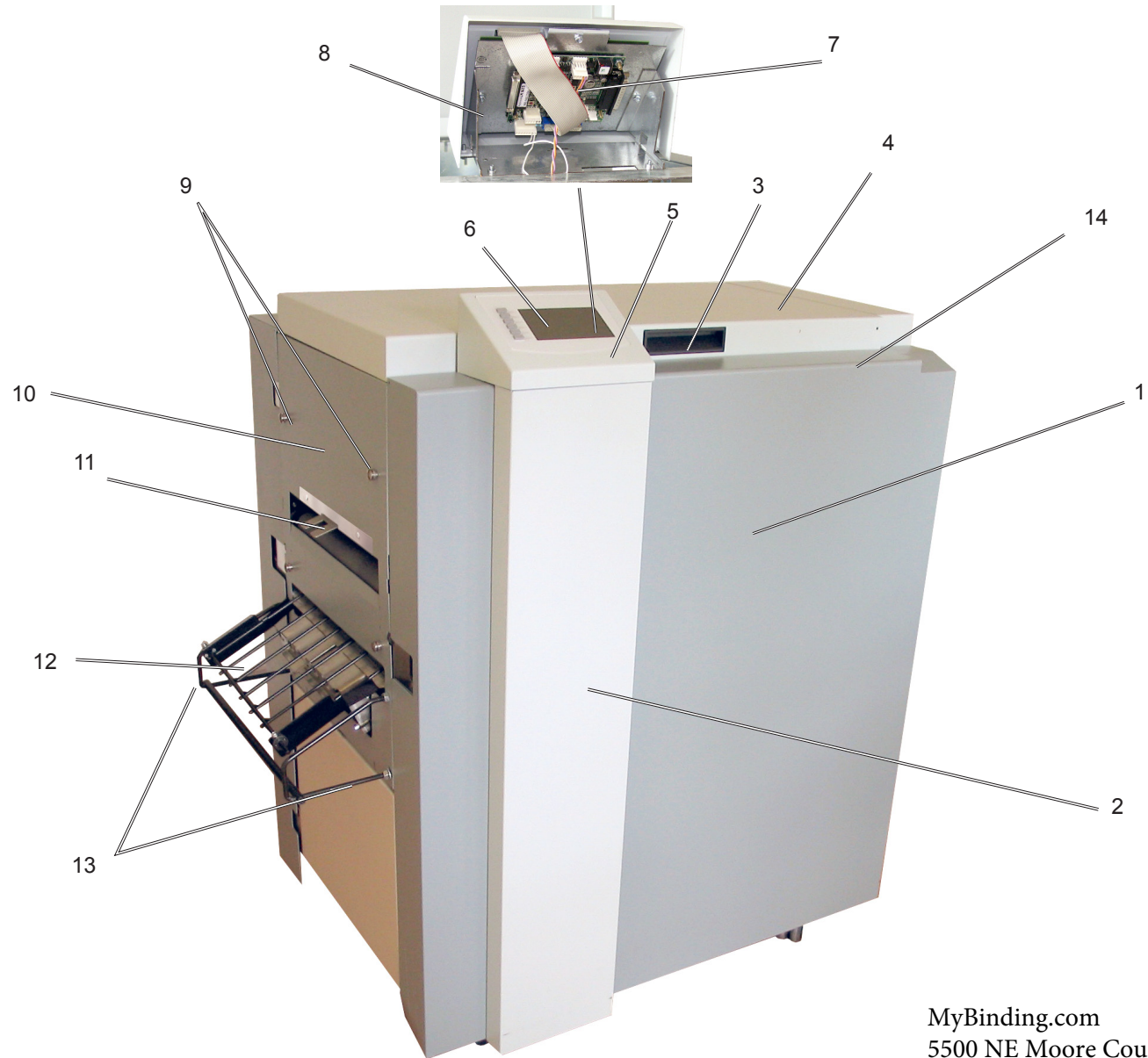
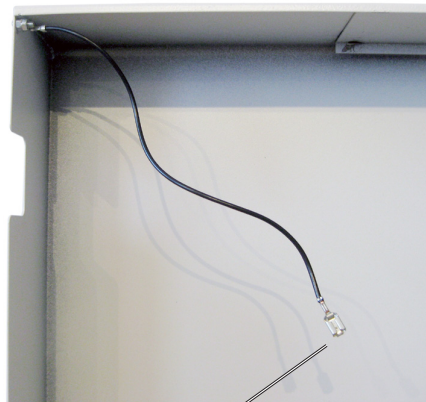
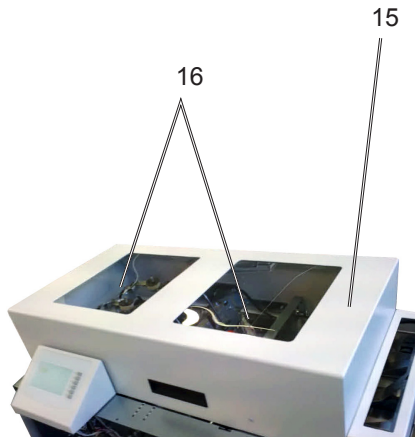


1. BOOKLET MAKER ACCESSORIES

Index No.	Part No.	Description	Q'ty Per Assembly
1	140226	Termination plug female	1
2	140227	Termination plug male	1
3	771131	Interlock jumper	2
4	103-103046	Cheater interlock	2
5	770010	Software loading cable	1
6	87995	Clincher alignment tool	1
7	87156	Power cord EUR 230 V	1
8	93001	Power cord US 120 V	1
9	93003	Power cord UK	1
10	93004	Power cord Australia	1
11	93464	Power cord Swiss	1
12	93465	Power cord Danish	1

Index No.	Part No.	Description	Q'ty Per Assembly

2. BOOKLET MAKER EXTERIOR 1



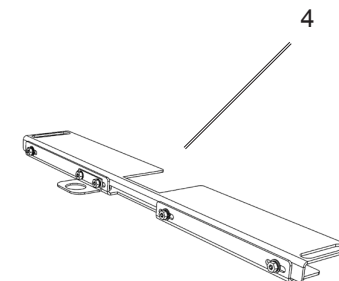
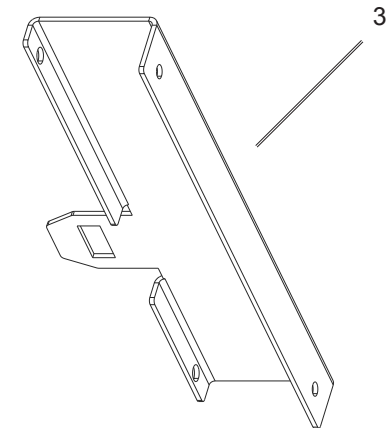
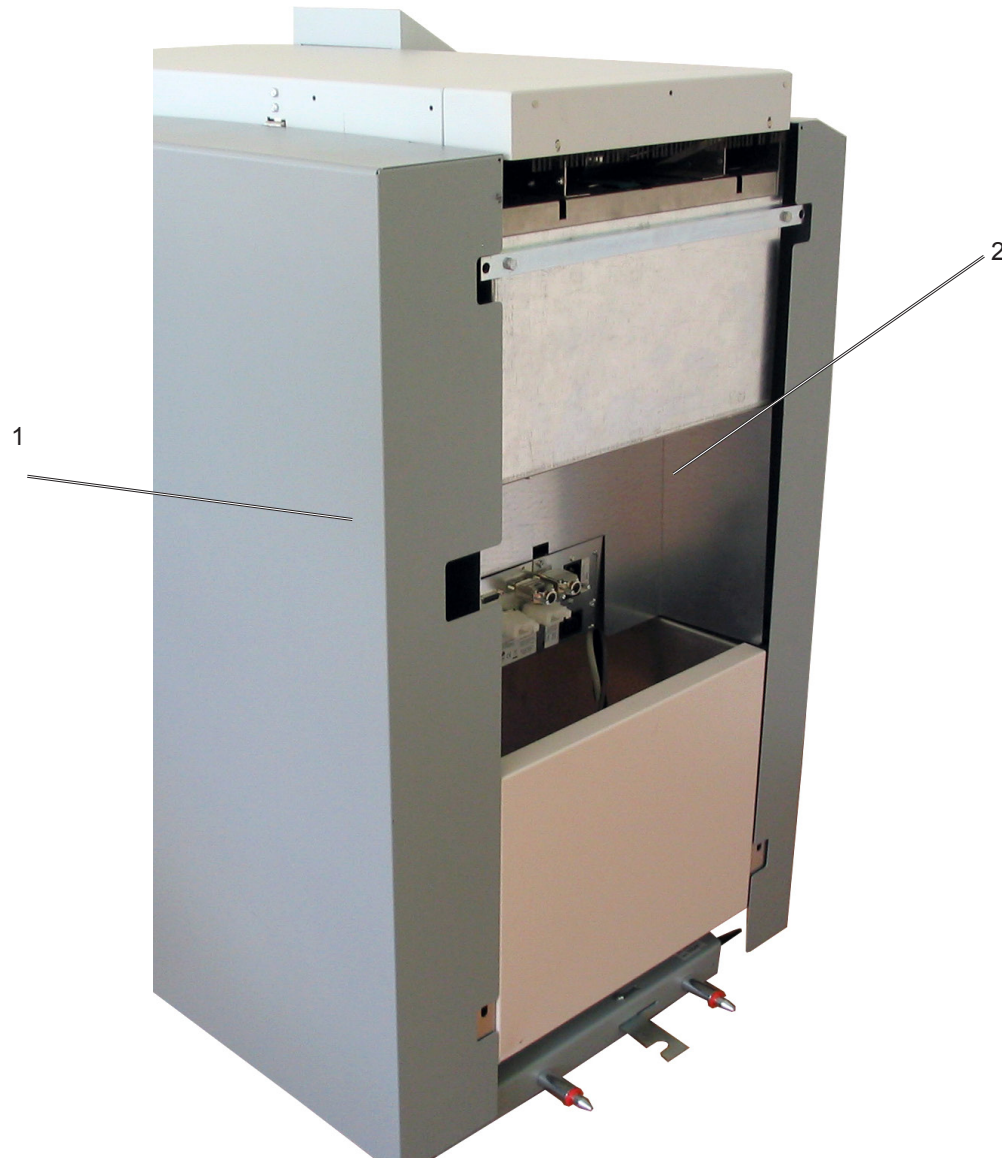
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2. BOOKLET MAKER EXTERIOR 1

Index No.	Part No.	Description	Q'ty Per Assembly
1	113-101835A37	Front cover, left	1
2	113-101725A37	User interface extension	1
3	75539	Handle	1
4	113-101837	Top cover assy, left	1
5	811011	User interface cover	1
6	113-101713	Display cover (included in 811011)	1
7	10190001	Controller PCB	1
8	811094	Display UI PCB, incl keyboard	1
9	102-104350	Stud	4
10	81272-37	Outfeed cover	1
11	87806	Paper guide	1
12	87372	Guard bracket	1
13	88125	Protection clamp	2
14	113-101838	Top cover extension assy	1
15	81138	Top cover, BM2000s	1
16	81124	Window, top cover, BM2000s	2
17	113-104956	Ground strap	1

Index No.	Part No.	Description	Q'ty Per Assembly

3. BOOKLET MAKER EXTERIOR 2



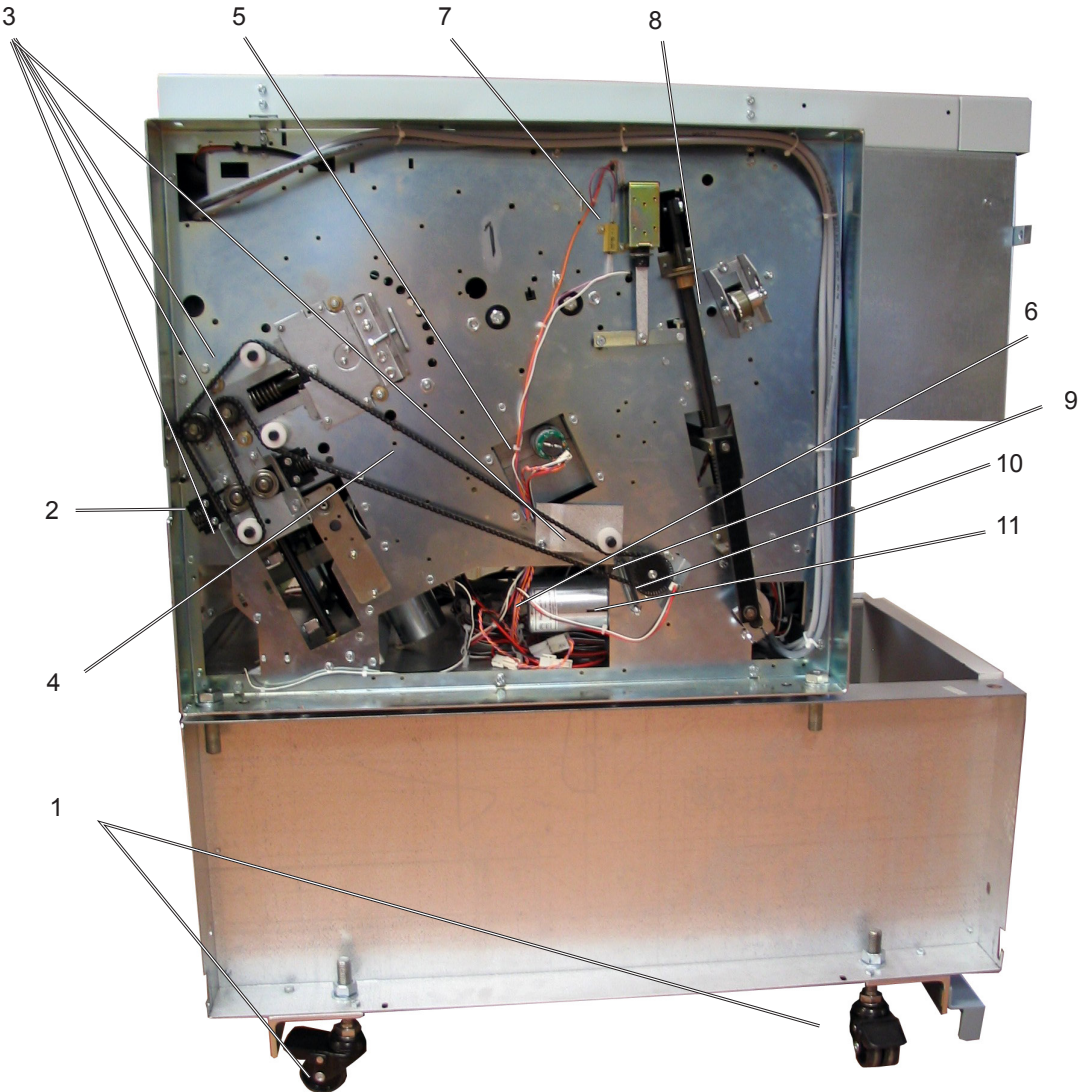
3. BOOKLET MAKER EXTERIOR 2

Index No.	Part No.	Description	Q'ty Per Assembly
1	113-103660A37	Rear cover	1
2	811040	Infeed cover	1
3	811046	Docking bracket VF1008	1
4	114-104153	Latch docking AC510	1

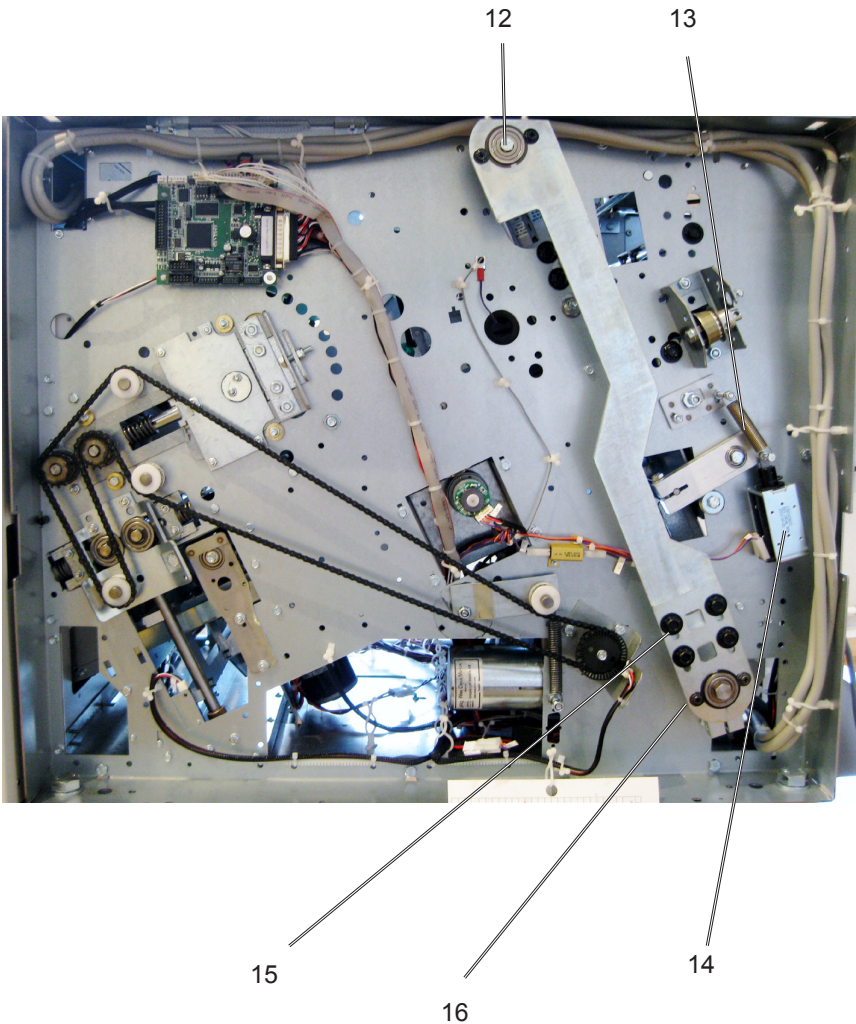
Index No.	Part No.	Description	Q'ty Per Assembly

4. LEFT SIDE

BM 2000



BM 2000S



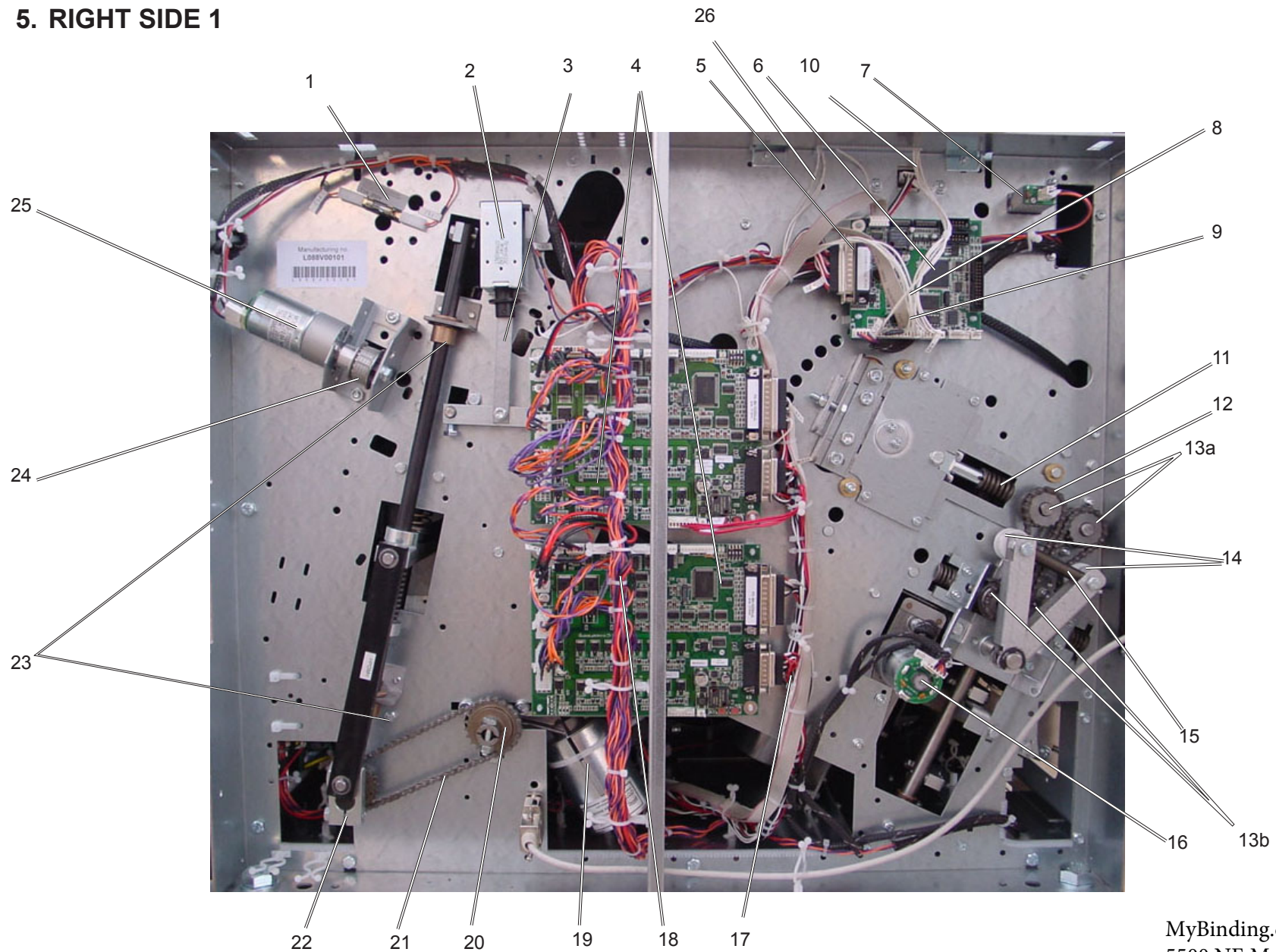
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4. LEFT SIDE

Index No.	Part No.	Description	Q'ty Per Assembly
1	811019	Castor with brake	2
	811018	Castor without brake	2
2	88998	Spring	4
3	88116	Idler	4
4	103-104618	Chain 236 rolls, endless	1
5	181007	Motor	1
6	771128	Motor	1
	86132	Gear	1
7	881006	Solenoid	1 (2)
8	811027	Pulley assy	1
9	450149	Encoder disc	1
	103-104883	Sprocket	1
10	45188	Sensor (BM-Q11)	1
11	88630	Spring	1
12	56646	Ball bearing	1
13	81193	Spring	1
14	881006	Solenoid	11
15	99400	Screw M6x12	4
16	99399	Screw M4 x 10	4

Index No.	Part No.	Description	Q'ty Per Assembly

5. RIGHT SIDE 1



5. RIGHT SIDE 1

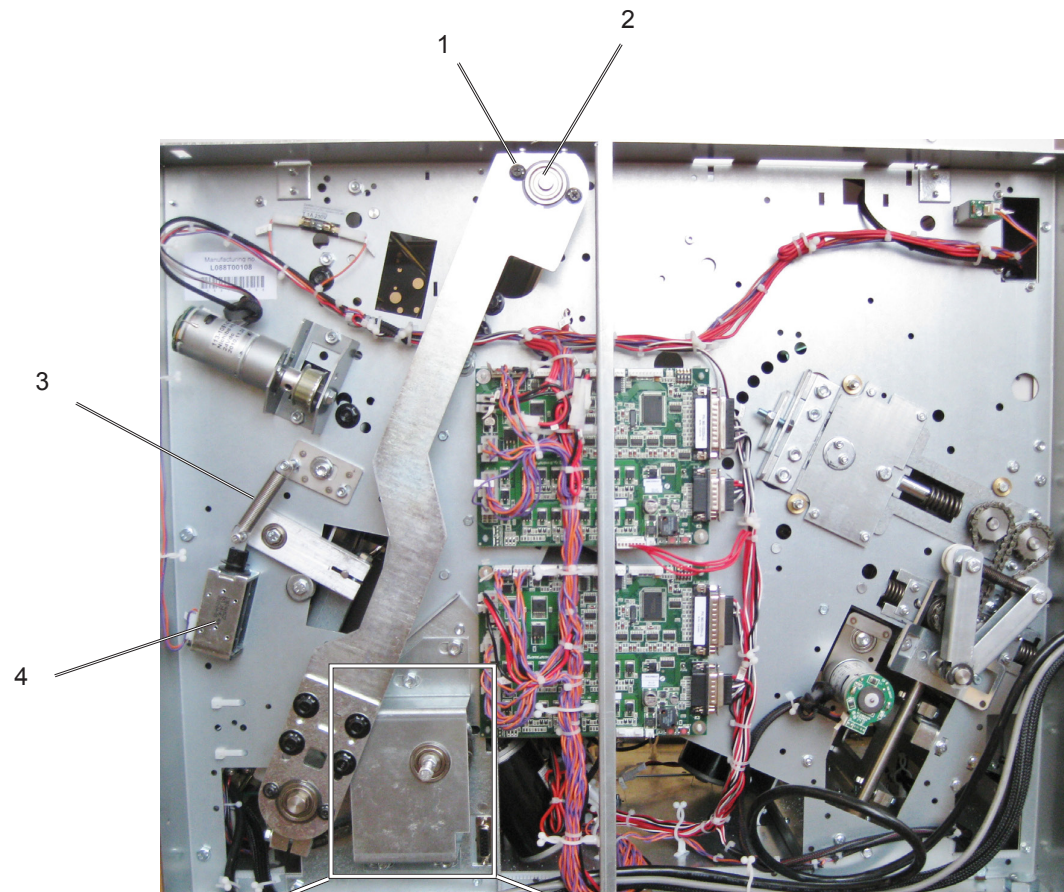
Index No.	Part No.	Description	Q'ty Per Assembly
1	21732	Fuse T1A	1
	88641	Fuse holder	1
2	881006*	Solenoid	1 (2)
3	88043*	Link	1
4	171020	PCB MD6DC	2
5	770259	Ribbon cable	1
6	811062	CPU PCB	1
7	47067	Counter	1
8	781007	Ribbon cable display	1
9	770213	Ribbon cable interlock	1
10	810207	Harness UI CAN/Support	1
11	88229	Spring	1
12	881037	Chain	2
13a	88114	Sprocket 16T	2
13b	88662	Sprocket 13T	2
14	103-104618	Idler	2
15	56605	Spring	1
16	781058	Motor	1
17	113-104958	Harness sensors	1
18	113-104957	Harness motors	1
19	771128	Motor	1
20	811063*	Sprocket	1
21	88221*	Chain	1
	80615*	Master link	1
22	88115	Sprocket	1

Index No.	Part No.	Description	Q'ty Per Assembly
23	811016	Bushing assy	2
24	75742	Pulley	1
	21533	Ball bearing (not shown)	1
25	781057	Motor	1
26	770231	Harness CAN (also at sec 7 item 16.)	1

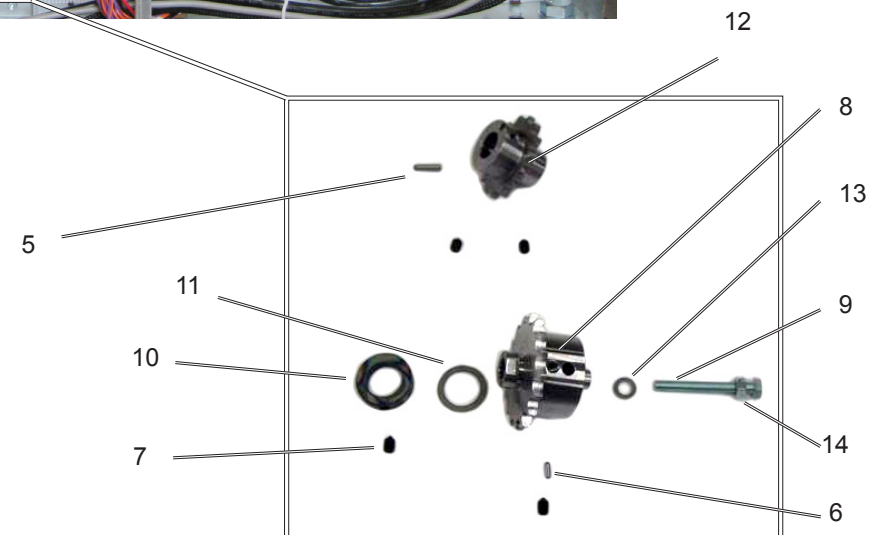
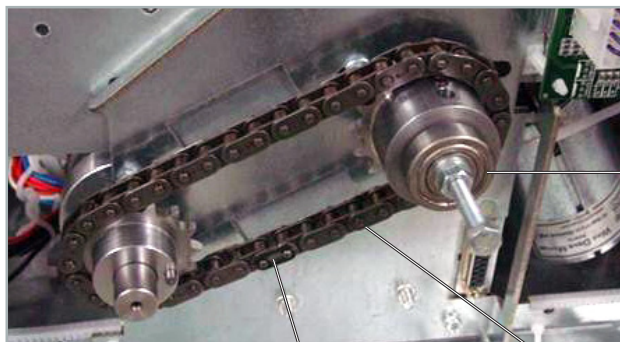
* For stitcher version see page 18

5. RIGHT SIDE 2

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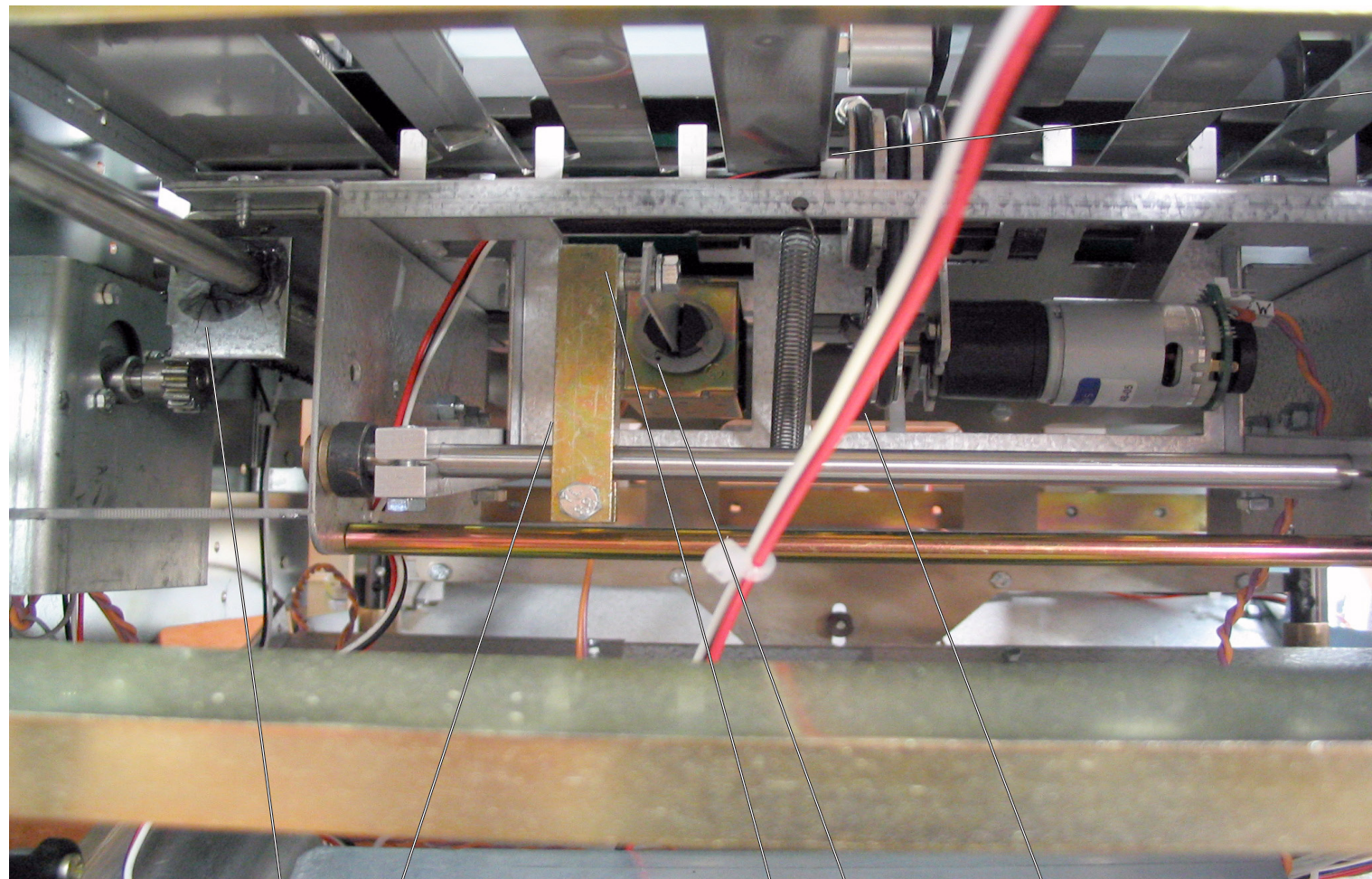


5. RIGHT SIDE 2

Index No.	Part No.	Description	Q'ty Per Assembly
1	99399	Screw	1
2	56646	Bearing	1
3	81193	Spring	1
4	881006	Solenoid	1
5	60605	Dowel pin 4x16	1
6	87829	Dowel pin 2.9x8	1
7	99307	Set screw S6SS M6x8	4
8	113-105423	Sprocket Z=17	1
9	99014	Screw M6S M6x45	1
10	122-105548	Set collar	1
11	97125	Spacer washer 18/25x1	1
12	113-105424	Sprocket Z=15	1
13	97006	Washer 6.4x12x1.5	1
14	98001	Nut M6	1
15	88247	Ball bearing	1
16	81267	Chain ISO 06 40 roller BM2000S	
17	21521	Master link BM 2000S	1

Index No.	Part No.	Description	Q'ty Per Assembly

6. LOWER STAPLED SET TRANSPORT AREA



6

5

4

3

2

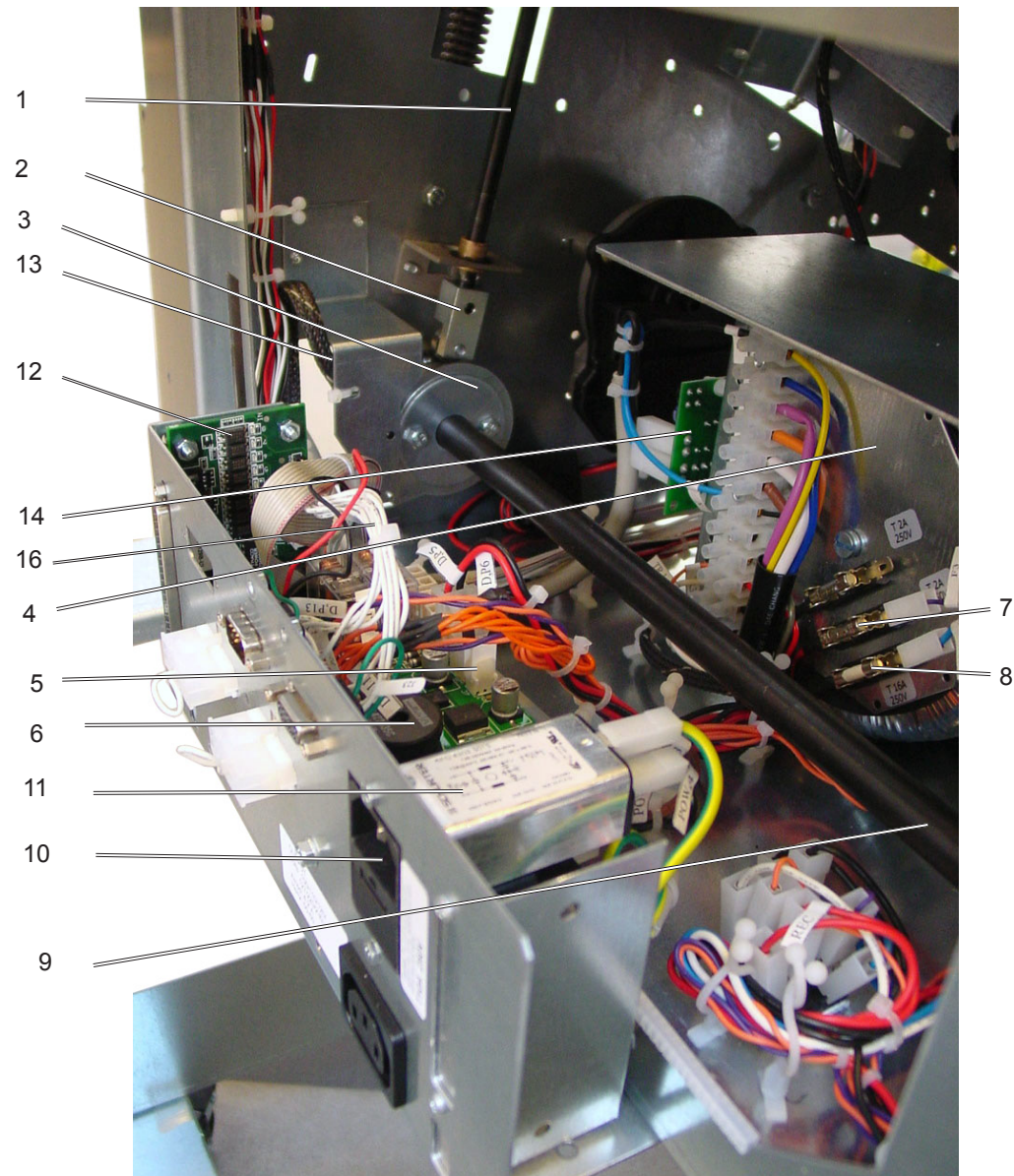
1

6. LOWER STAPLED SET TRANSPORT AREA

Index No.	Part No.	Description	Q'ty Per Assembly
1	88222	O-ring	2
	88139	Pulley	1
2	88381	O-ring	1
3	881006	Solenoid	1
4	88137	Bushing	1
5	88136	Clamp arm	1
6	81042	Rack	1

Index No.	Part No.	Description	Q'ty Per Assembly

7. POWER SUPPLY AND CLINCHER DRIVE 1



7. POWER SUPPLY AND CLINCHER DRIVE 1

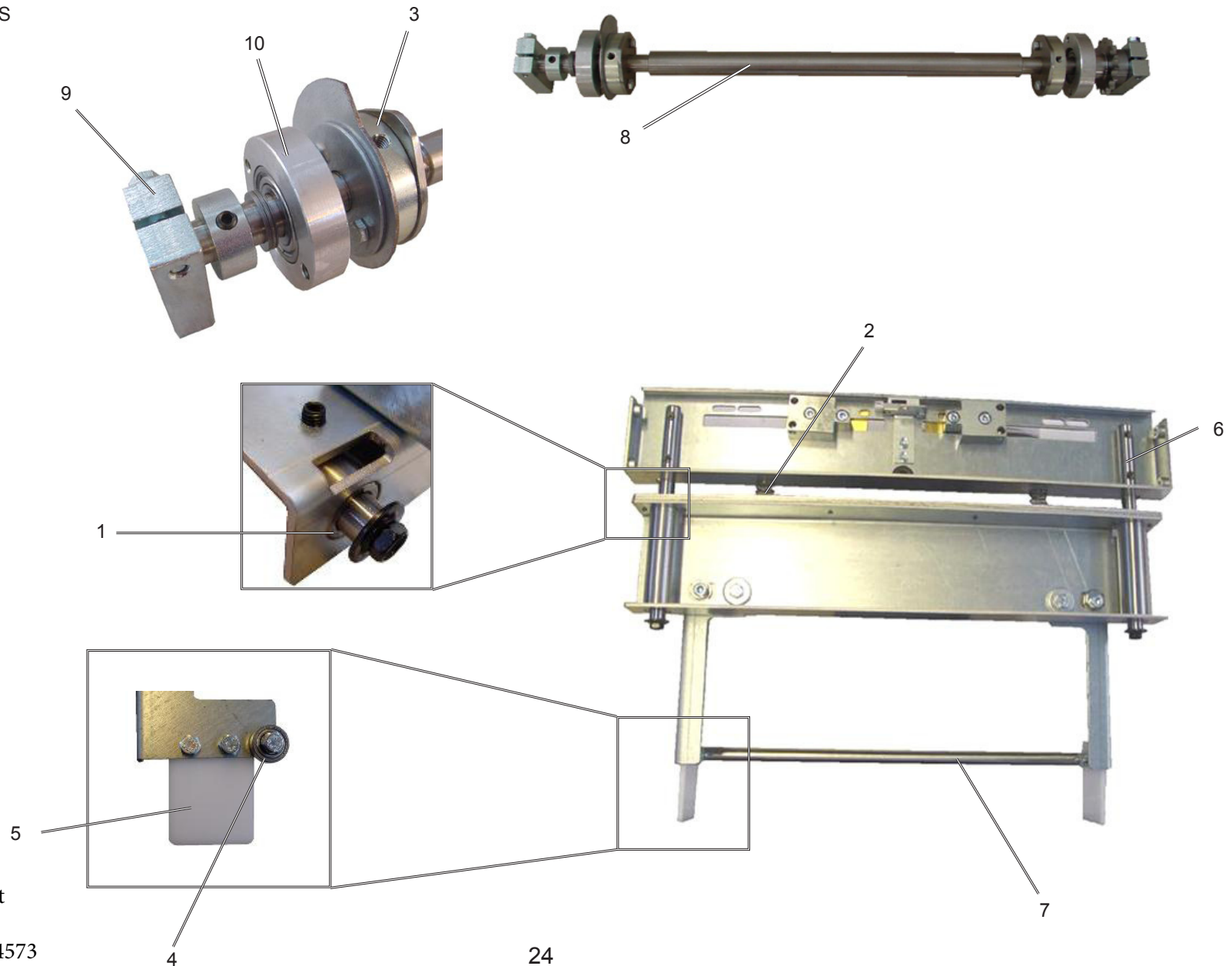
Index No.	Part No.	Description	Q'ty Per Assembly
1	88167*	Clincher push rod	2
2	88166*	Cam follower block	2
3	88055*	Clincher cam	2
	88487	Cam for micro switch	1
4	47378	Transformer	1
5	770225	Voltage protection plug	1
6	781011	Interlock PCB	1
7	88549	Fuse T2A	1
8	89779	Fuse T16A	1
9	88163 *	Stapler/clincher drive shaft	1
10	90605	Fuse T10A	1
	88554	Fuse drawer	1
11	811043	Receptacle with filter	1
12	781013	Copier Interface PCB (option)	1
13	96133	Sensor	1
14	781030	Soft start PCB	1
15	96951	Capacitor 22000/40V (not shown)	1
16	770231	Harness CAN (also at sec.5 item 26)	1

Index No.	Part No.	Description	Q'ty Per Assembly

* For stitcher version see page 24

7. POWER SUPPLY AND CLINCHER DRIVE 2

BM 2000S



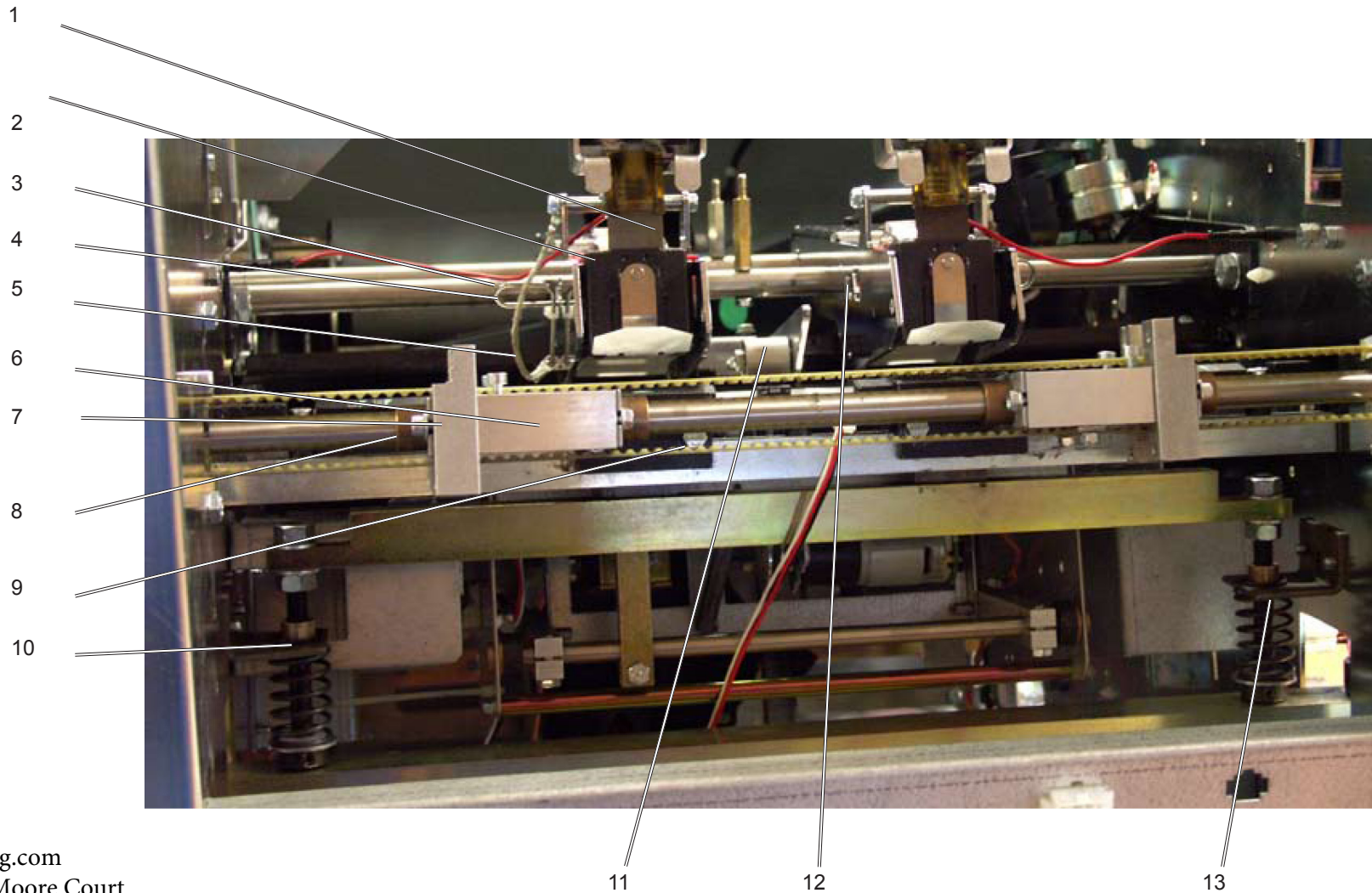
7. POWER SUPPLY AND CLINCHER DRIVE 2

Index No.	Part No.	Description	Q'ty Per Assembly
1	53145	Linear ball bushing	4
2	57898	Compression spring	2
3	88055	Cam clincher	2
4	21533	Ball bearing 6/19x6	2
5	81150	Plate	2
6	81105	Shaft	2
7	81169	Shaft	1
8	81168	Shaft	2
9	113-105430	Crank stitcher	2
10	12534	Ball bearing	2

Index No.	Part No.	Description	Q'ty Per Assembly

8. STAPLER/JOGGING AREA 1

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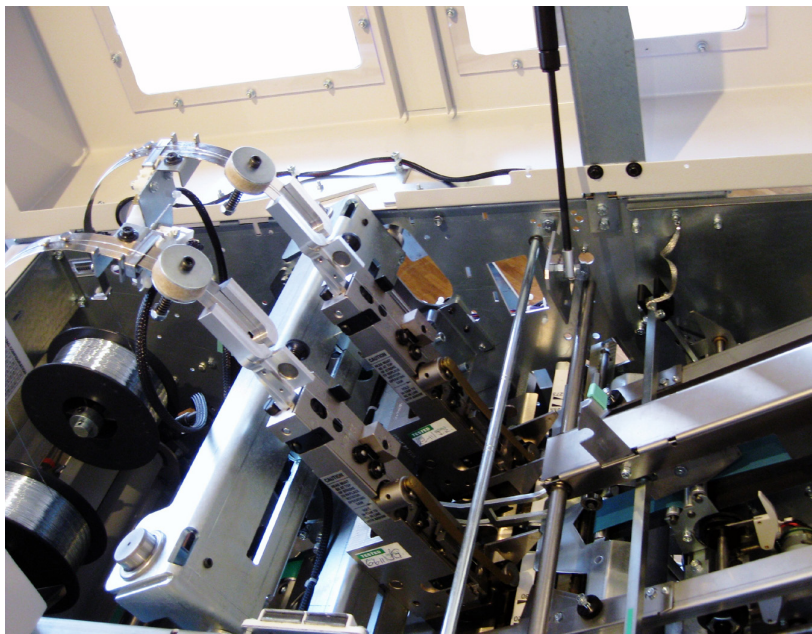
8. STAPLER/JOGGING AREA 1

Index No.	Part No.	Description	Q'ty Per Assembly
1	811061	Stapler lift bracket	2
2	811001	Stapler head assy	2
3	880156	Staple detection wire	2
4	88187	Locking pin	2
5	180173	Wire	2
6	87711	Side jogger bearing bracket	2
7	87710	Side jogger mounting bracket	2
8	88513	Bushing	4
9	87747	Timing belt	1
10	811020	Bushing assy	4
11	810197	Idler arm assy (excl. item 3)	1
12	811021	Stapler bracket assy	2
13	811053	Spring kit (incl washers)	1

Index No.	Part No.	Description	Q'ty Per Assembly

8. STAPLER/JOGGING AREA 2

BM2000S



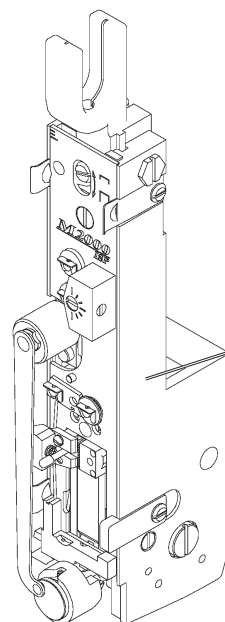
For all other stitcher parts, please see separate spare part catalogues.

Hohner: Doc.no: D0000996

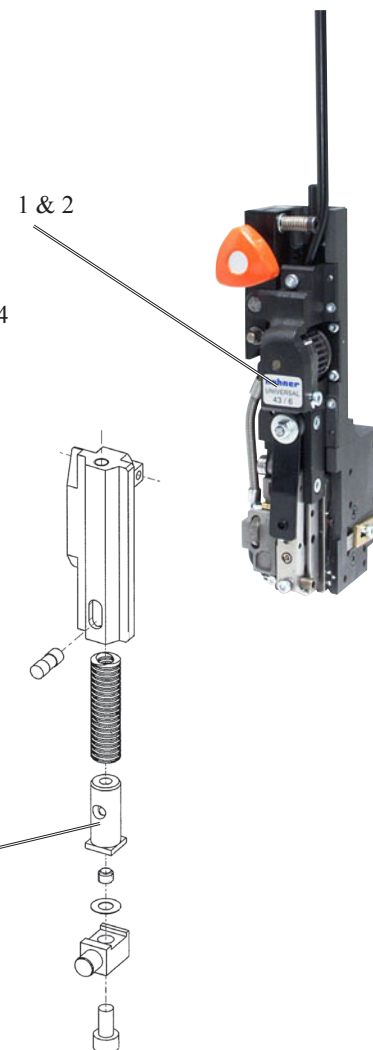
ISP: Doc.no: D0000998

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ISP M-2000



Hohner 43/6 S modified



NOTE: The stitcher head is modified: Pressure Bolt Hohner #3164307 is replaced by # 3164315

8. STAPLER/JOGGING AREA 2

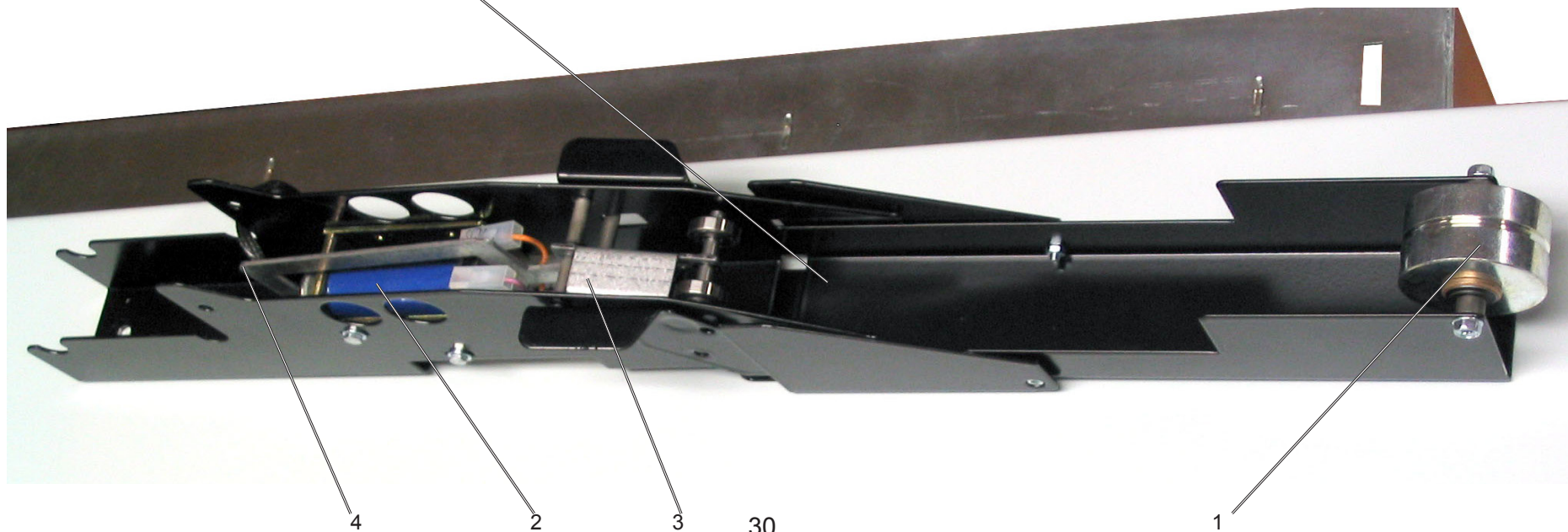
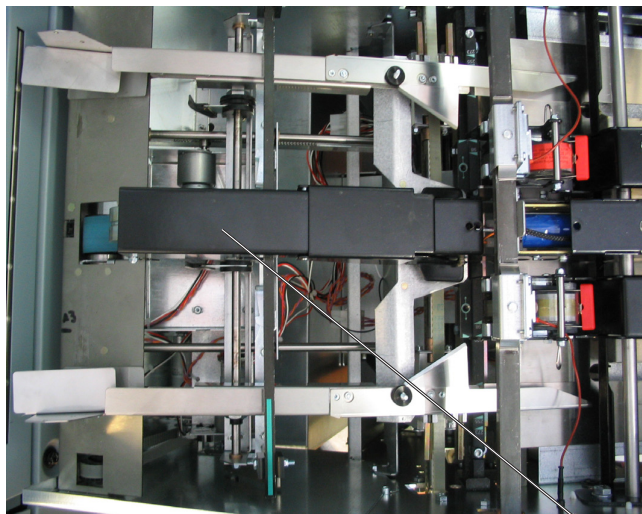
Index No.	Part No.	Description	Q'ty Per Assembly
1	810657	Hohner 43/6 S stitcher head, modified	1
2	810658	Hohner 43/6 S loop stitch head, modified	1
3	81268	Hohner pressure bolt 3164315	1
4	810004	ISP M-2000 Stitcher head	1
-	810008	Hohner conversion kit, standard into loop.	1

Index No.	Part No.	Description	Q'ty Per Assembly

9. IDLER ARM 1

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9. IDLER ARM 1

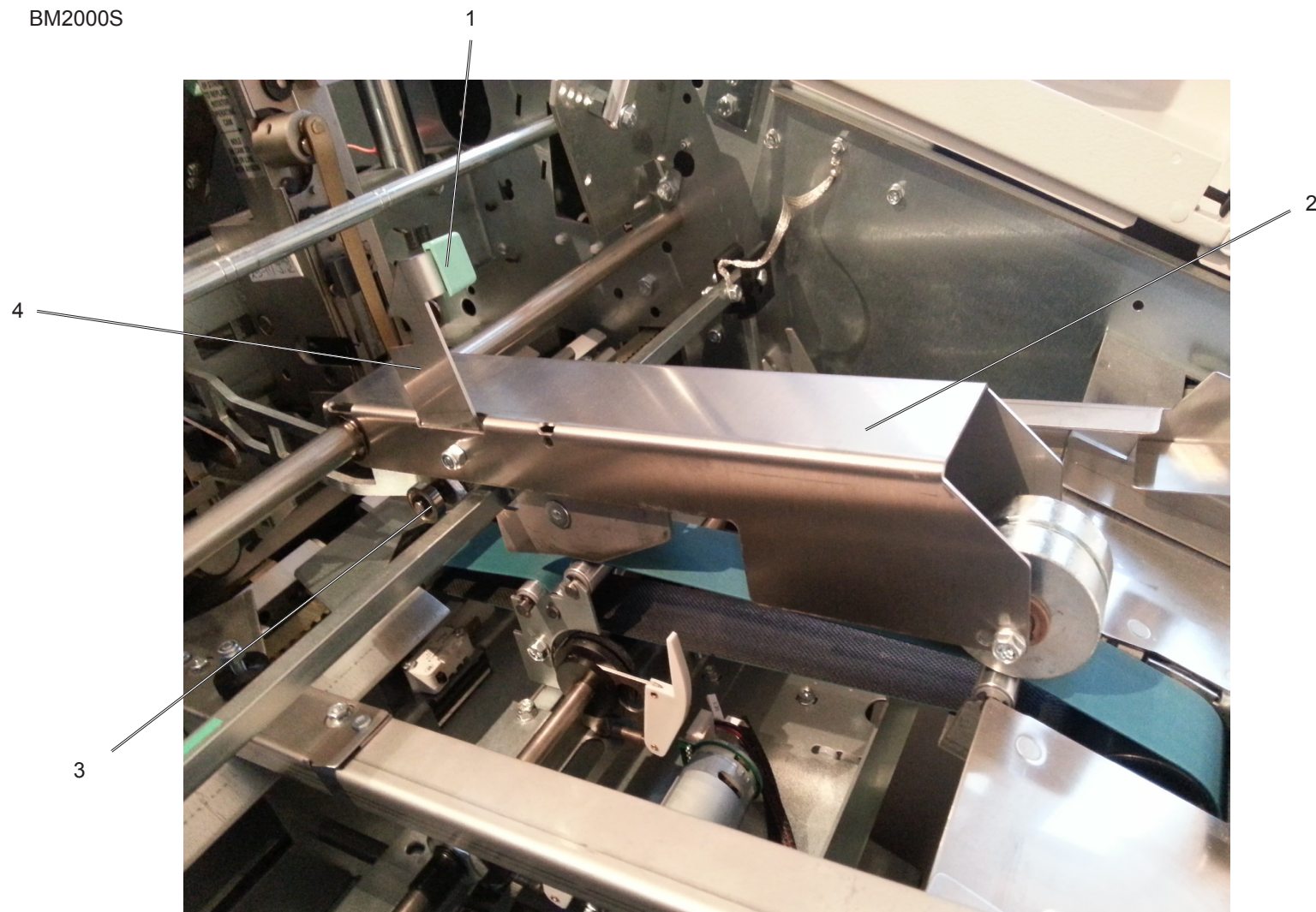
Index No.	Part No.	Description	Q'ty Per Assembly
1	87696	Roller	1
	60508	Bearing	2
2	881006	Solenoid	1
3	87121	Spring (not shown)	1
4	87332	Solenoid link	1

Index No.	Part No.	Description	Q'ty Per Assembly

* For stitcher version see page 32

9. IDLER ARM 2

BM2000S

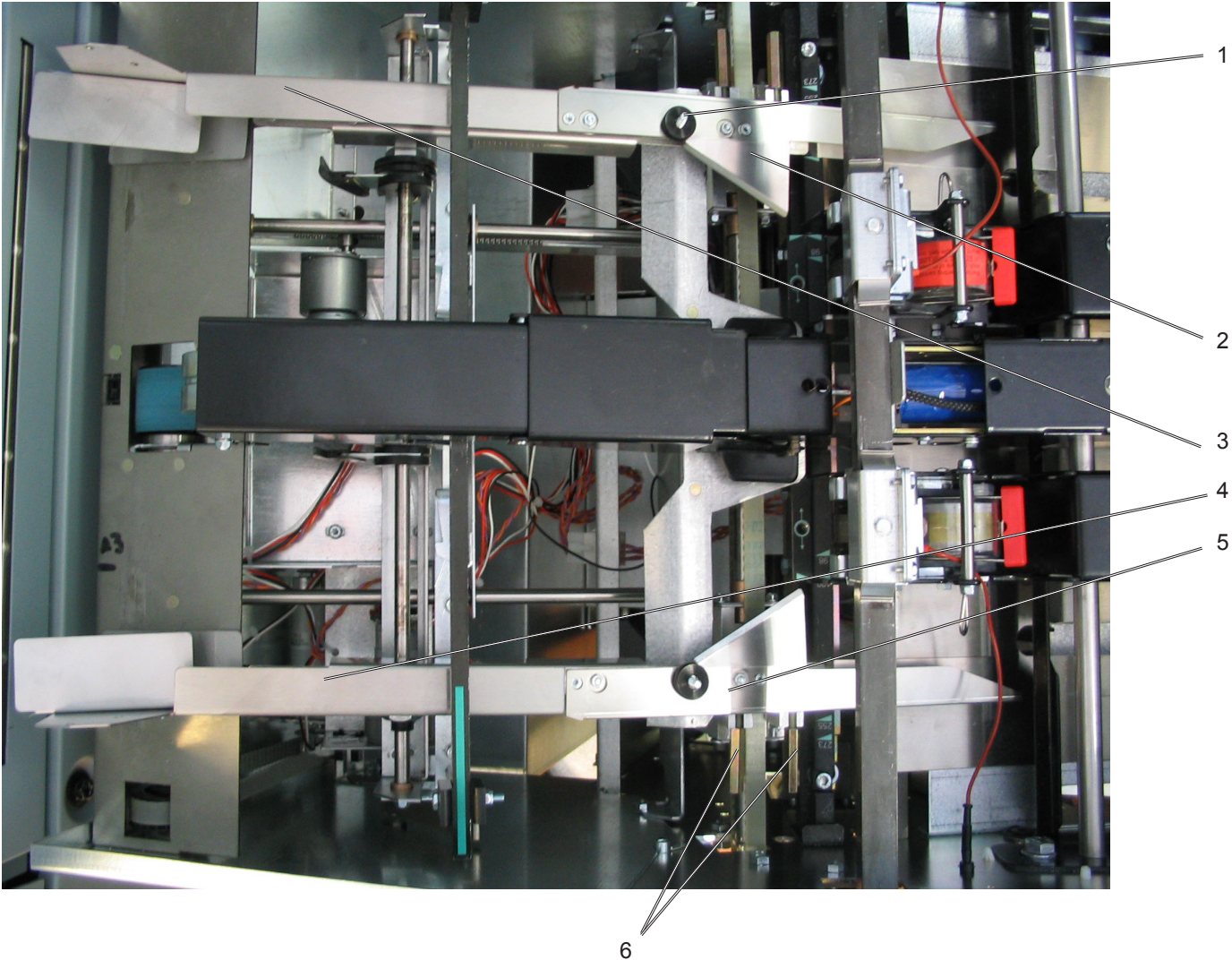


9. IDLER ARM 2

Index No.	Part No.	Description	Q'ty Per Assembly
1	56663	Handle	1
2	113-104988	Infeed roller support arm	1
3	80746	Ball bearing	2
4	113-104990	Latch	1

Index No.	Part No.	Description	Q'ty Per Assembly

10. INFEEED AREA ABOVE



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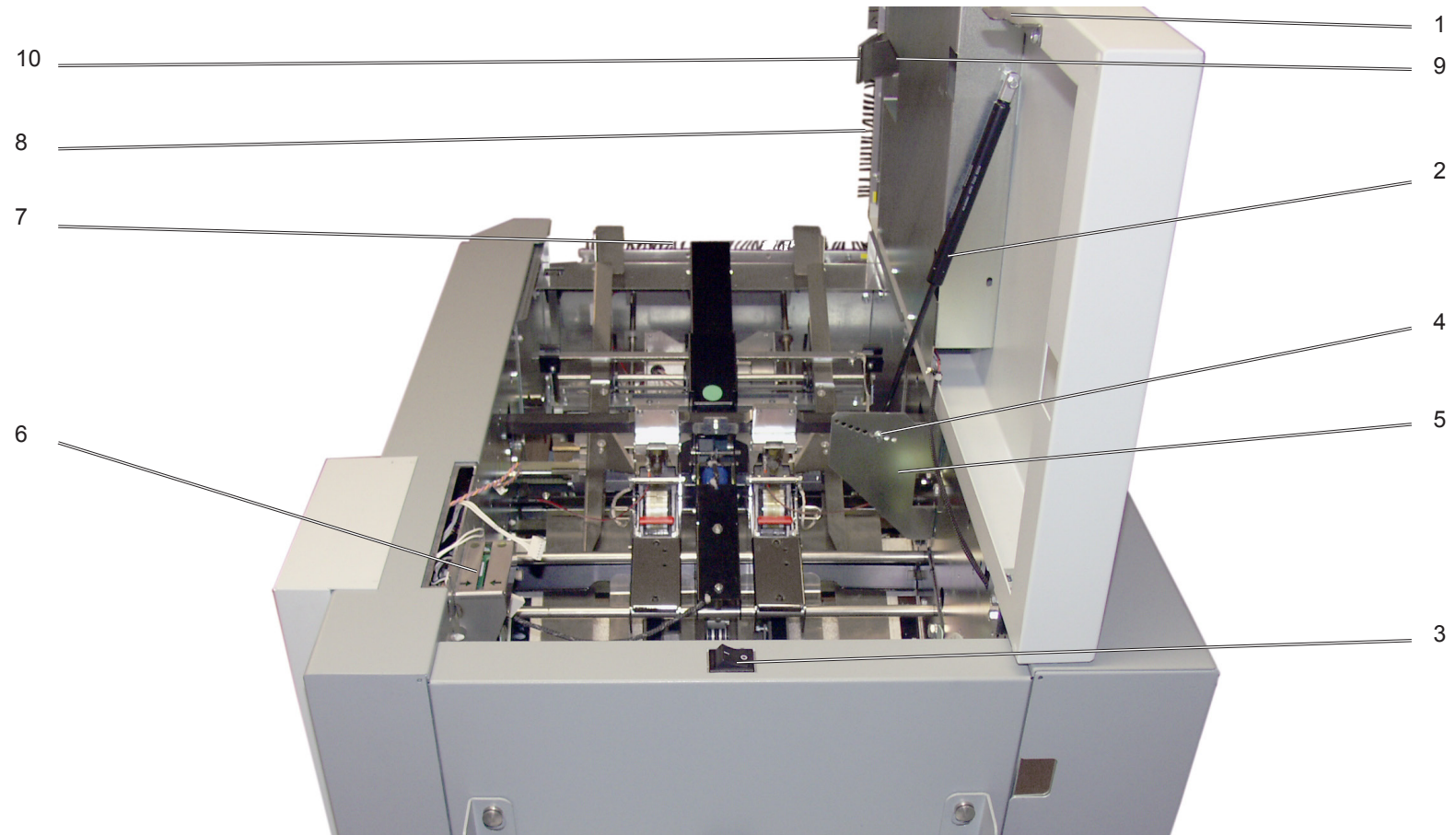
10. INFEED AREA ABOVE

Index No.	Part No.	Description	Q'ty Per Assembly
1	811026	Knob	2
2	81250	Side jogger extension left	1
3	810156	Side jogger left incl.extension	1
4	810155	Side jogger right incl.extension	1
5	81249	Side jogger extension right	1
6	94030	Spacer	4

Index No.	Part No.	Description	Q'ty Per Assembly

11. UPPER VIEW 1

BM2000



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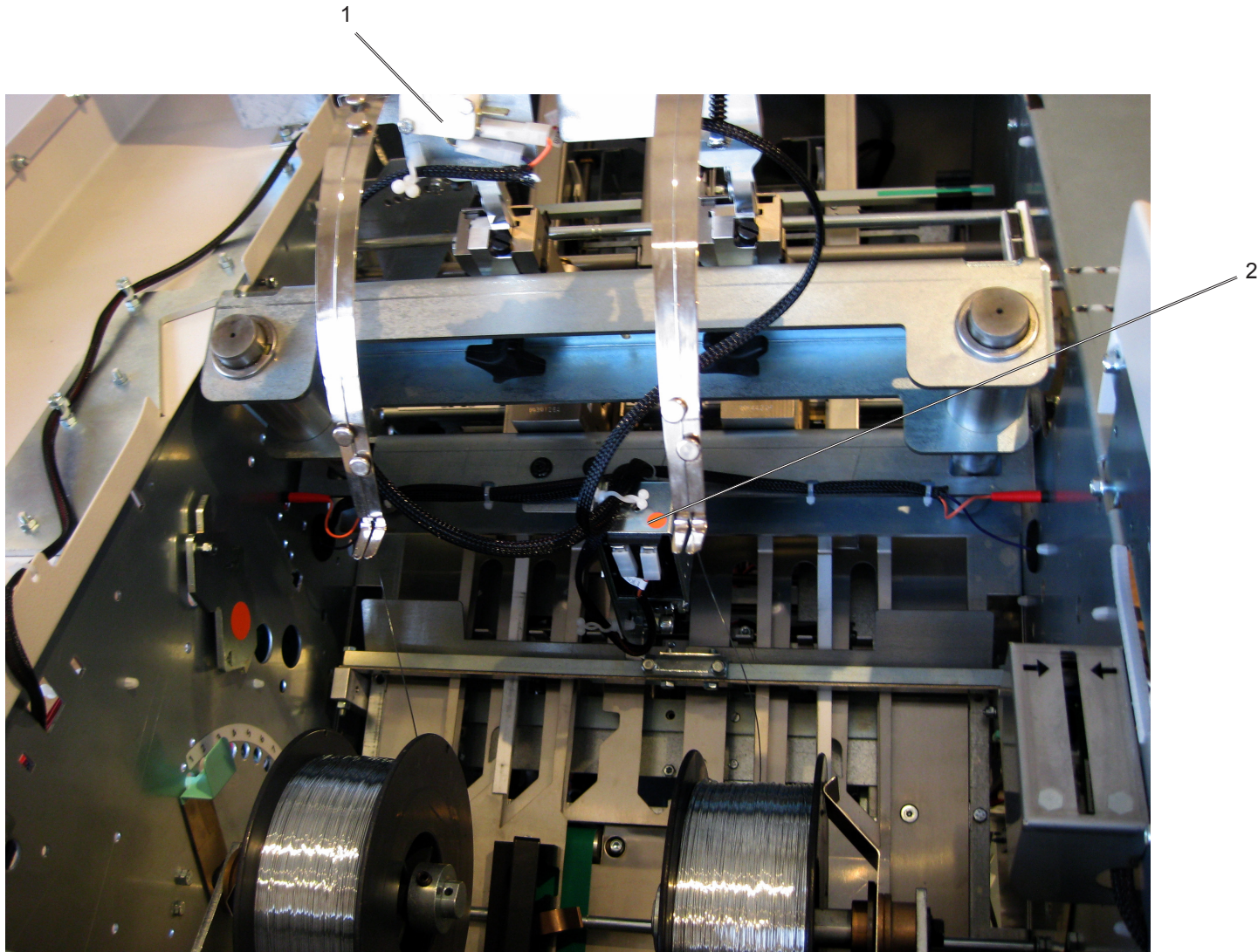
11. UPPER VIEW 1

Index No.	Part No.	Description	Q'ty Per Assembly
1	113-105272	Interlock activator	1
2	881051	Gas spring assy	1
3	60976	Main power switch	
4	87004	Bushing	1
5	113-104934	Gas spring bracket	1
6	771134	Interlock switch PCB	1
	102-104448	Interlock housing	1
7	56677	Anti-static brush	1
8	56677	Anti-static brush	1
9	96997	Sensor	1
10	811037	Paper guide	1

Index No.	Part No.	Description	Q'ty Per Assembly

11. UPPER VIEW 2

BM2000S



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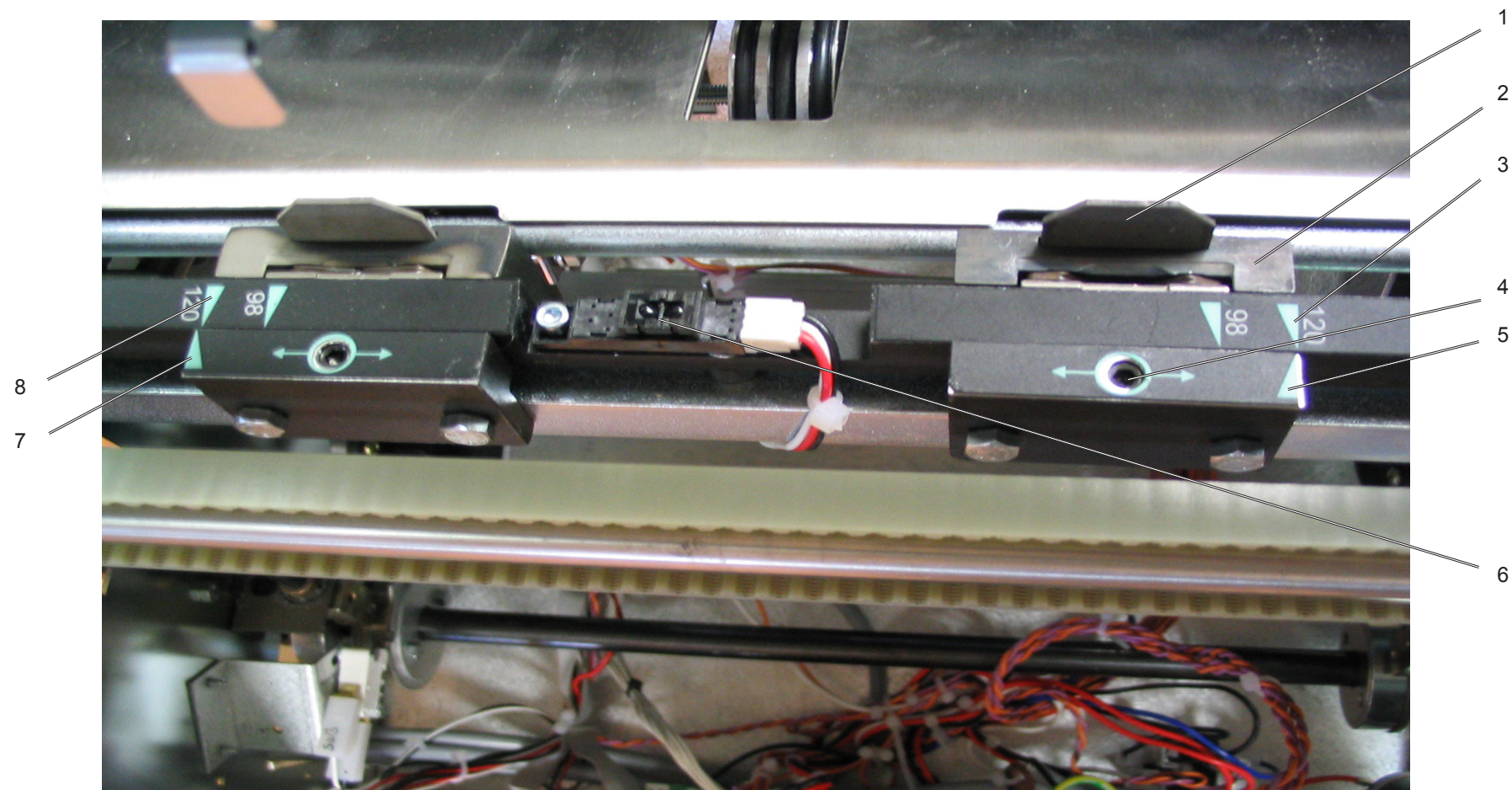
11. UPPER VIEW 2

Index No.	Part No.	Description	Q'ty Per Assembly
1	87083	Microswitch	2
	81129-S	Microswitch arm	2
2	881006	Solenoid	1

Index No.	Part No.	Description	Q'ty Per Assembly

12. CLINCHERS 1

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12. CLINCHERS 1

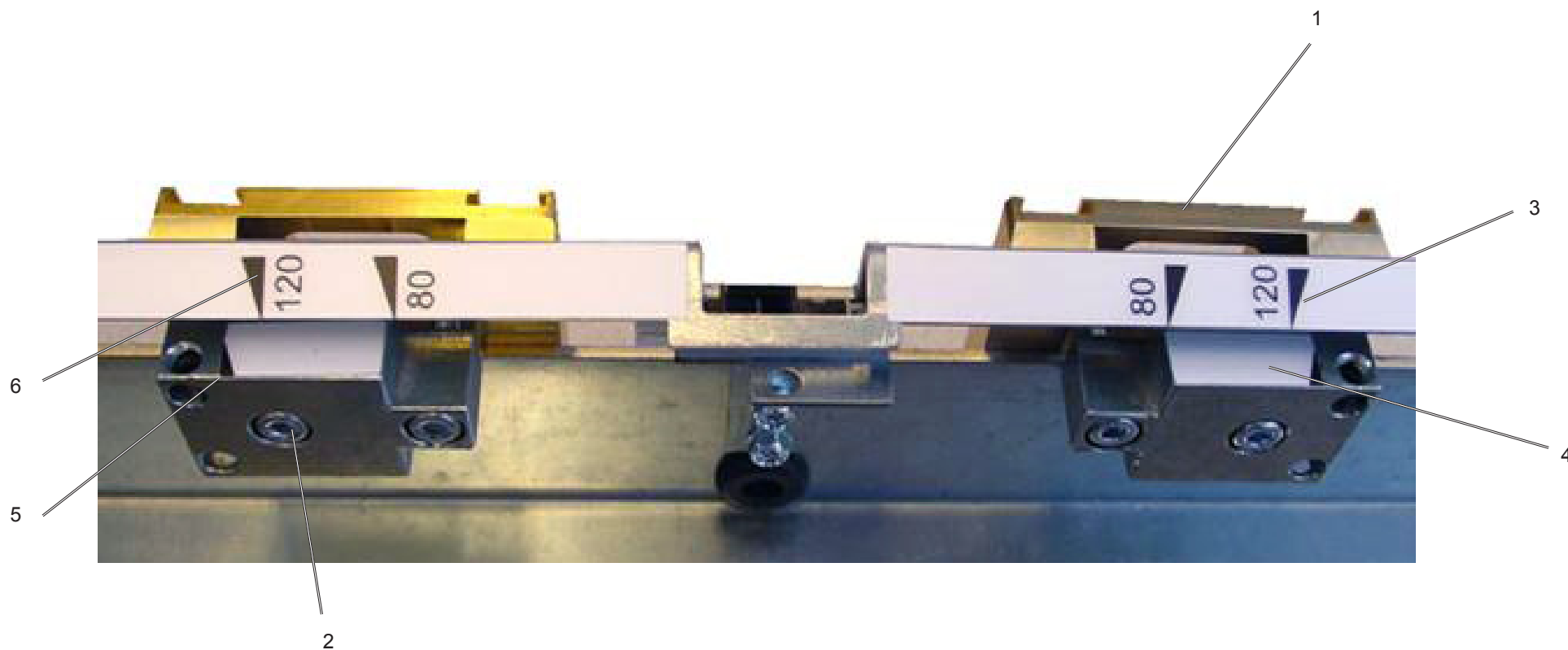
Index No.	Part No.	Description	Q'ty Per Assembly
1	87990*	Paper stop	2
2	810154*	Clincher assy	2
3	87404*	Scale clincher right	1
4	88248*	Ball	2
5	87405*	Index clincher right	1
6	96133	Sensor, edge stapling start	1
7	87406*	Index clincher left	1
8	87403*	Scale clincher left	1

Index No.	Part No.	Description	Q'ty Per Assembly

* For stitcher version see page 42

12. CLINCHERS 2

BM 2000S

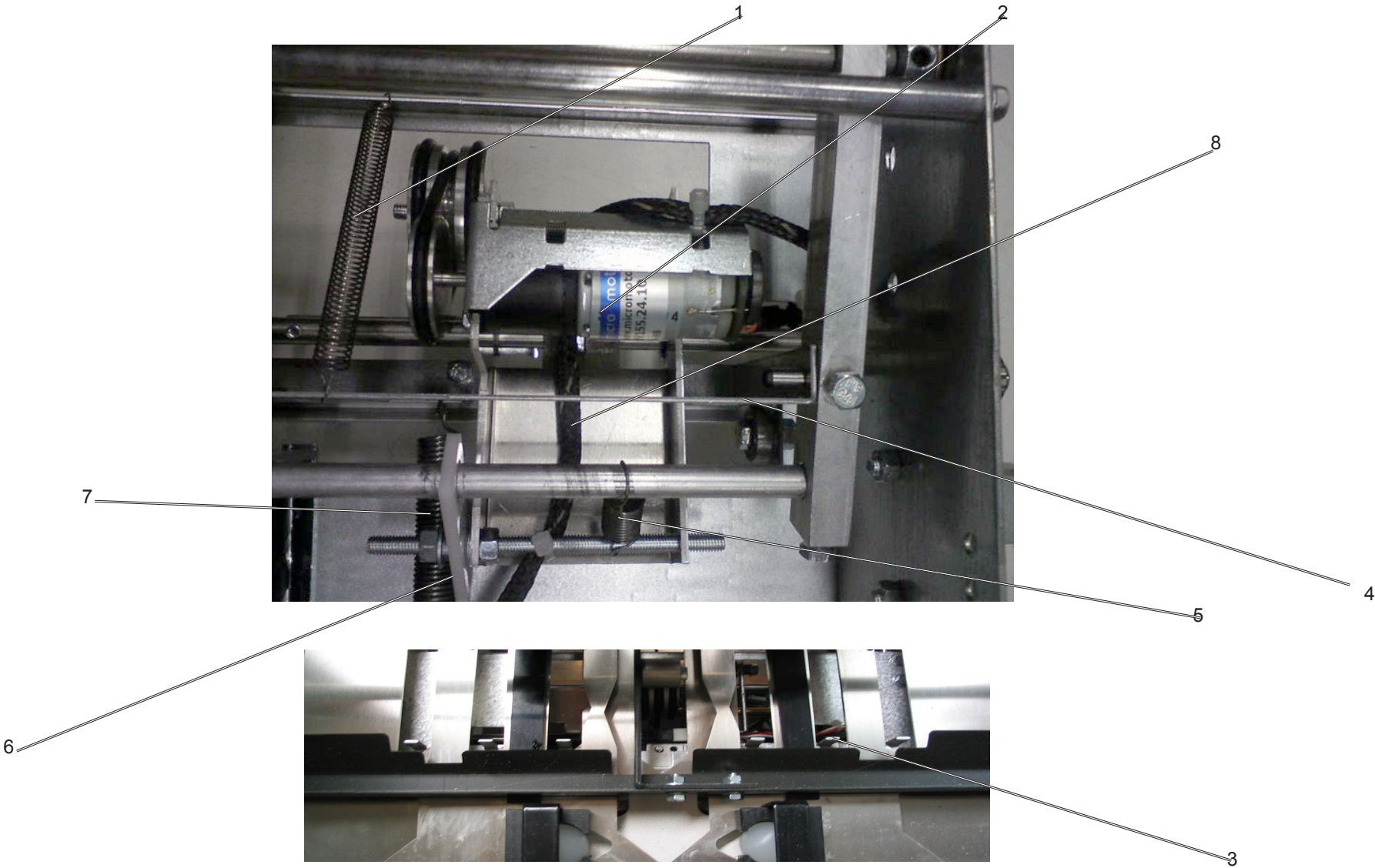


12. CLINCHERS 2

Index No.	Part No.	Description	Q'ty Per Assembly
1	81101	Housing edge staple stop	2
2	81136	bracket clinch	2
3	81175	Label scale right	1
4	81177	Label pointer right	1
5	81178	Label pointer left	1
6	81176	Label scale left	1

Index No.	Part No.	Description	Q'ty Per Assembly

13. STAPLED SET TRANSPORT MOTOR

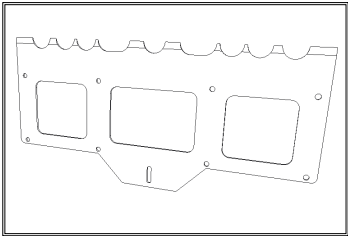
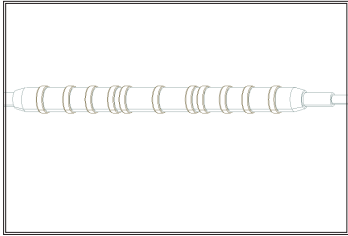
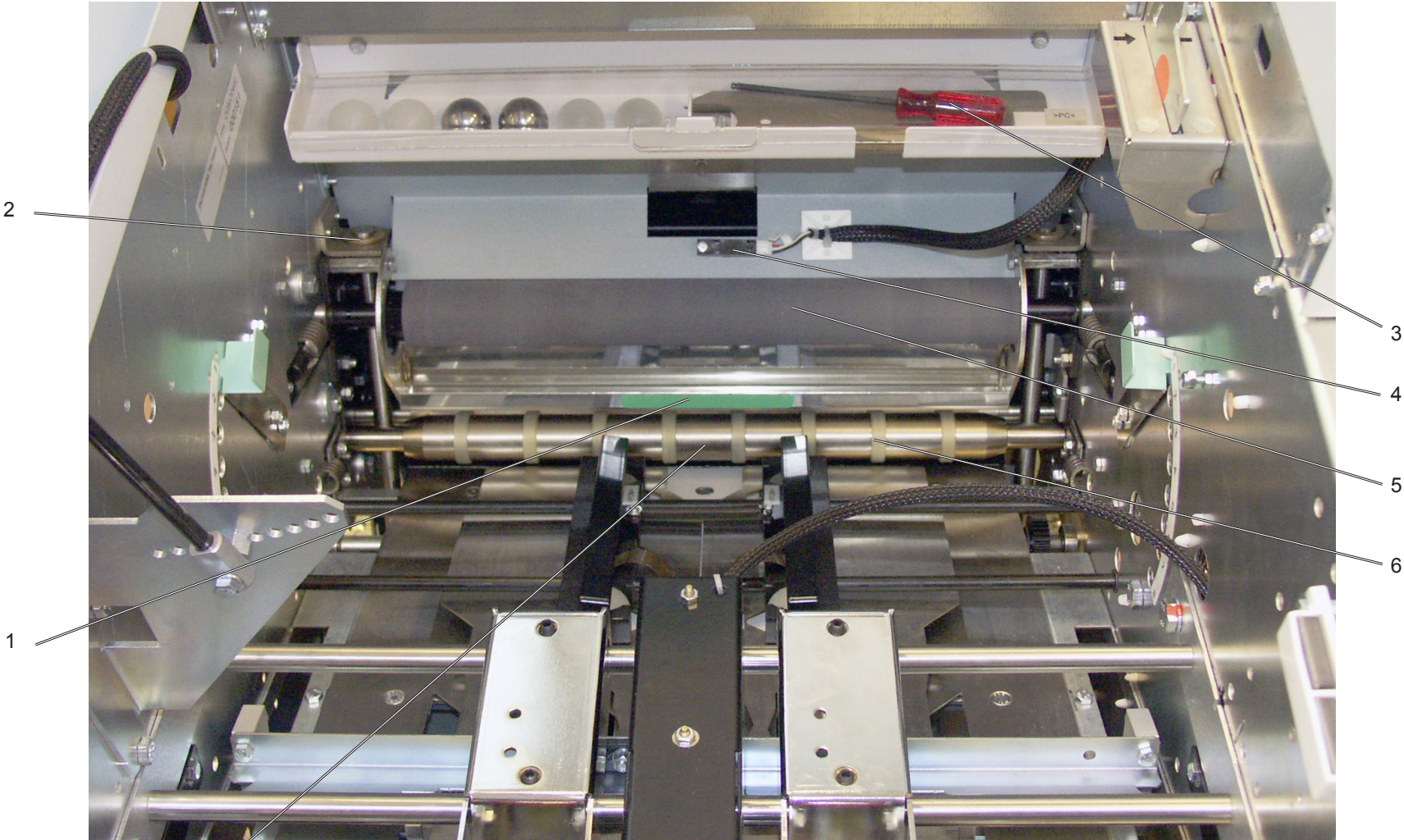


13. STAPLED SET TRANSPORT MOTOR

Index No.	Part No.	Description	Q'ty Per Assembly
1	87121	Spring	1
2	781022	Motor BM-M7	1
3	87986	Stop gate	1
4	87909	Stop gate support	1
5	75424	Spring from machine No. L088K00200	1
6	87985	Pivot lever	1
7	88630	Spring	1
8	113-105055	Harness repair kit M7	1

Index No.	Part No.	Description	Q'ty Per Assembly

14. FOLD ROLLERS



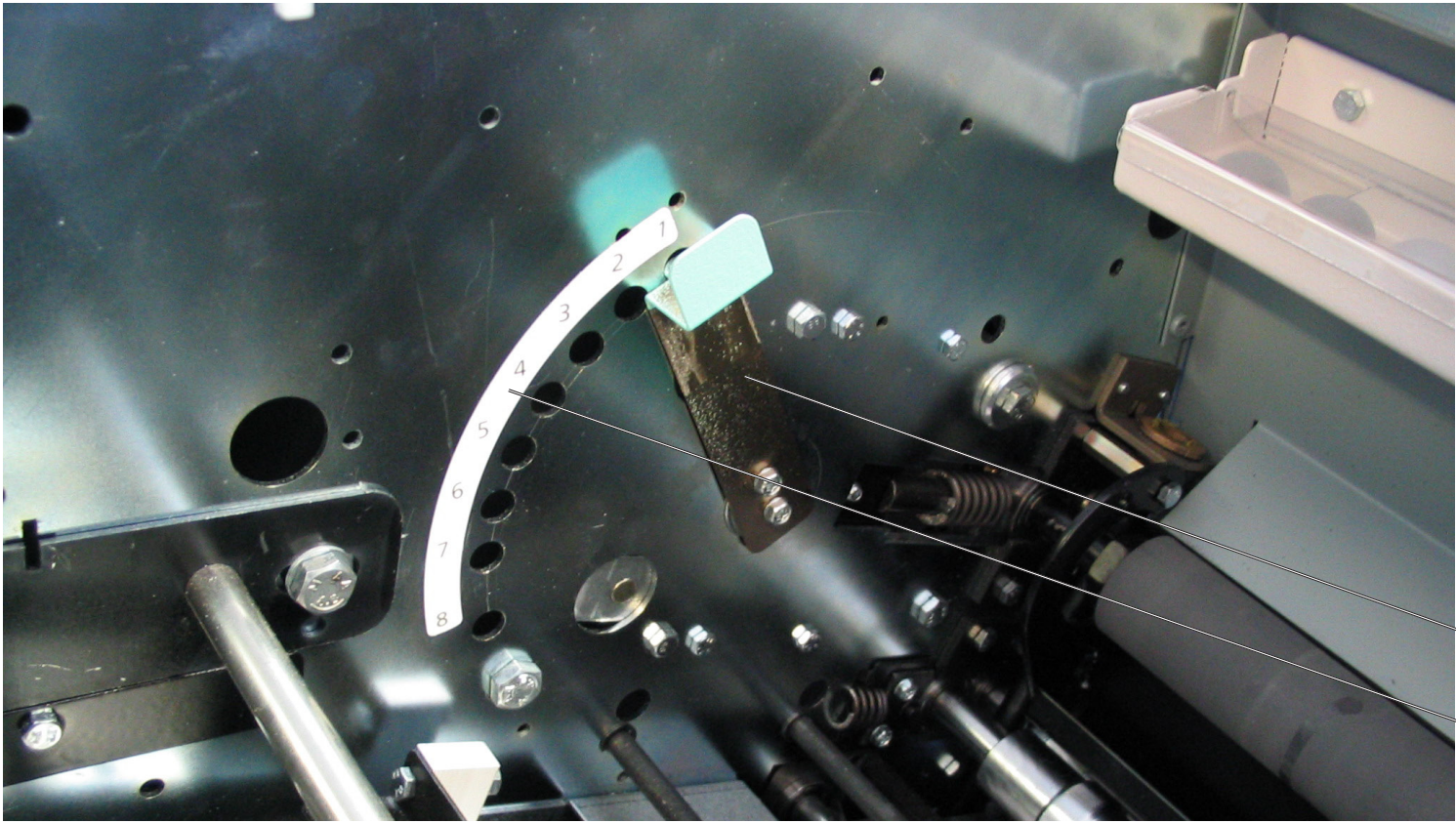
Options for loop stitch

14. FOLD ROLLERS

Index No.	Part No.	Description	Q'ty Per Assembly
1	87872	Guide	1
2	811020	Bushing assy	4
3	87380	Allen screwdriver	1
4	96133	Sensor (BM-Q13)	1
5	870120	Fold roller upper	2
6	881149	Fold roller with rubber rings 1 pair	1
	102-104071	Rubber rings	16
7	113-106496	Fold roller upper, special version for loop stitch	2
8	113-106494	Fold knife, special version for loop stitch	1

Index No.	Part No.	Description	Q'ty Per Assembly

15. FOLD PRESSURE



1

2

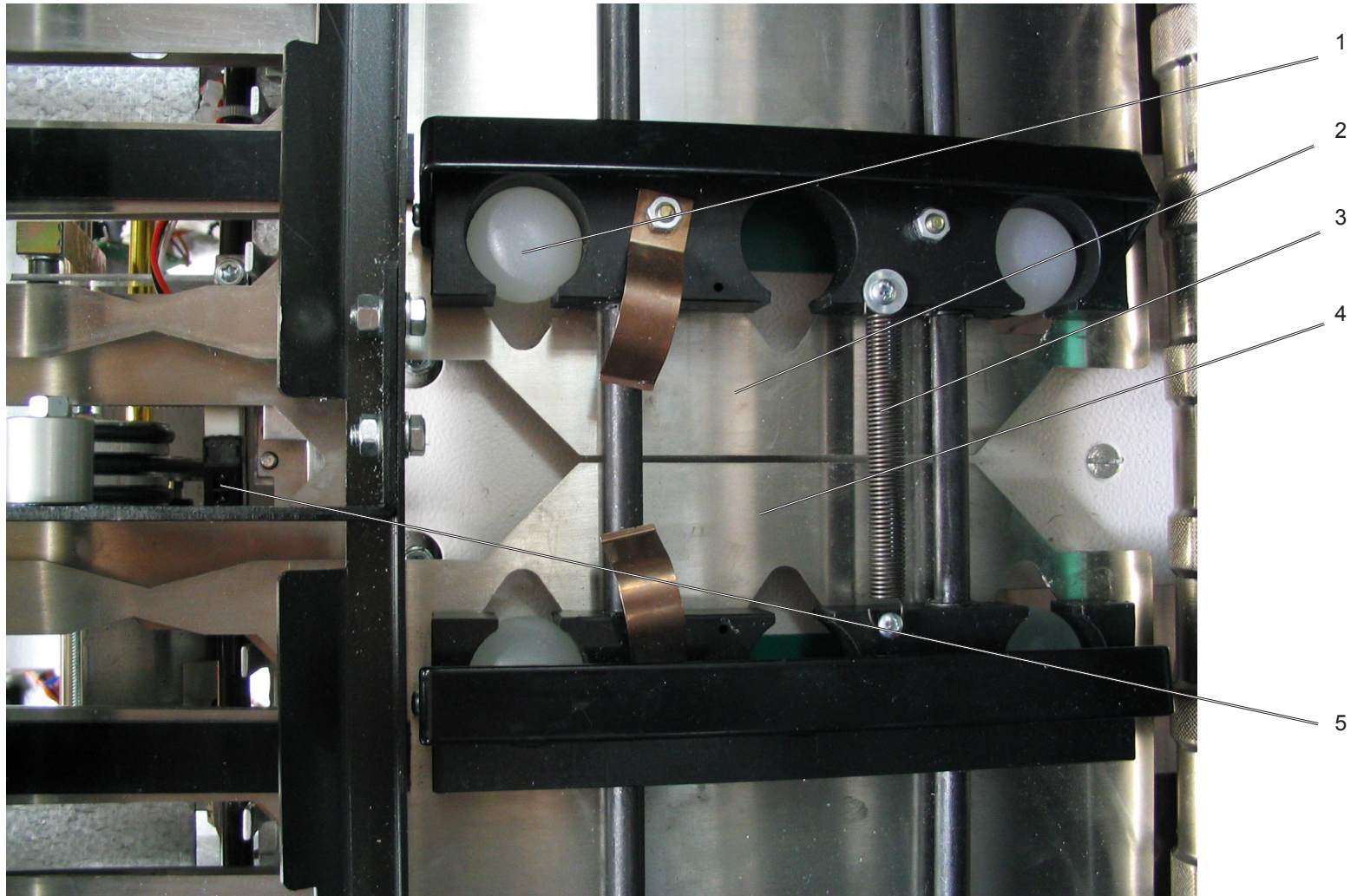
15. FOLD PRESSURE

Index No.	Part No.	Description	Q'ty Per Assembly
1	87794	Latch lever	2
2	87799	Scale left	1
	87798	Scale right (not shown)	1

Index No.	Part No.	Description	Q'ty Per Assembly

16. LOWER PAPER PATH 1

BM2000



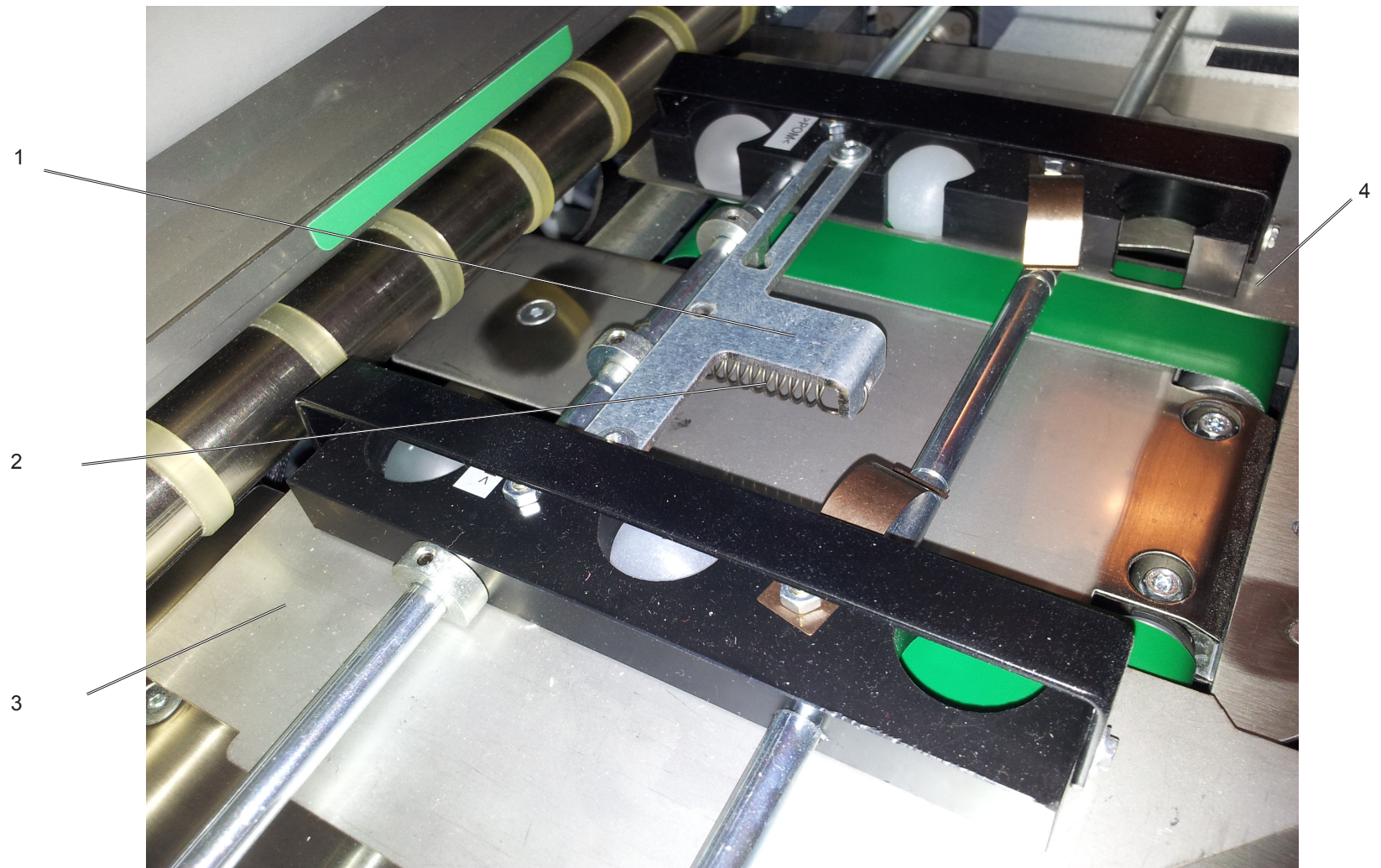
16. LOWER PAPER PATH 1

Index No.	Part No.	Description	Q'ty Per Assembly
1	88249	Plastic ball	2+2
	23734	Glass ball	2+2
	88825	Steel ball	2
2	87675*	Paper guide left	1
3	59111*	Spring	1
4	87674*	Paper guide right	1
5	96997	Sensor (BM-Q8)	1

Index No.	Part No.	Description	Q'ty Per Assembly

* For stitcher version see page 52

16. LOWER PAPER PATH 2

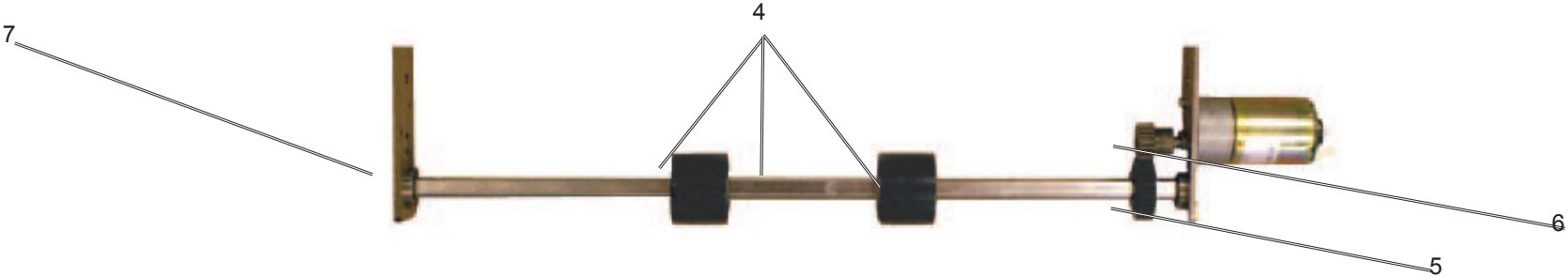
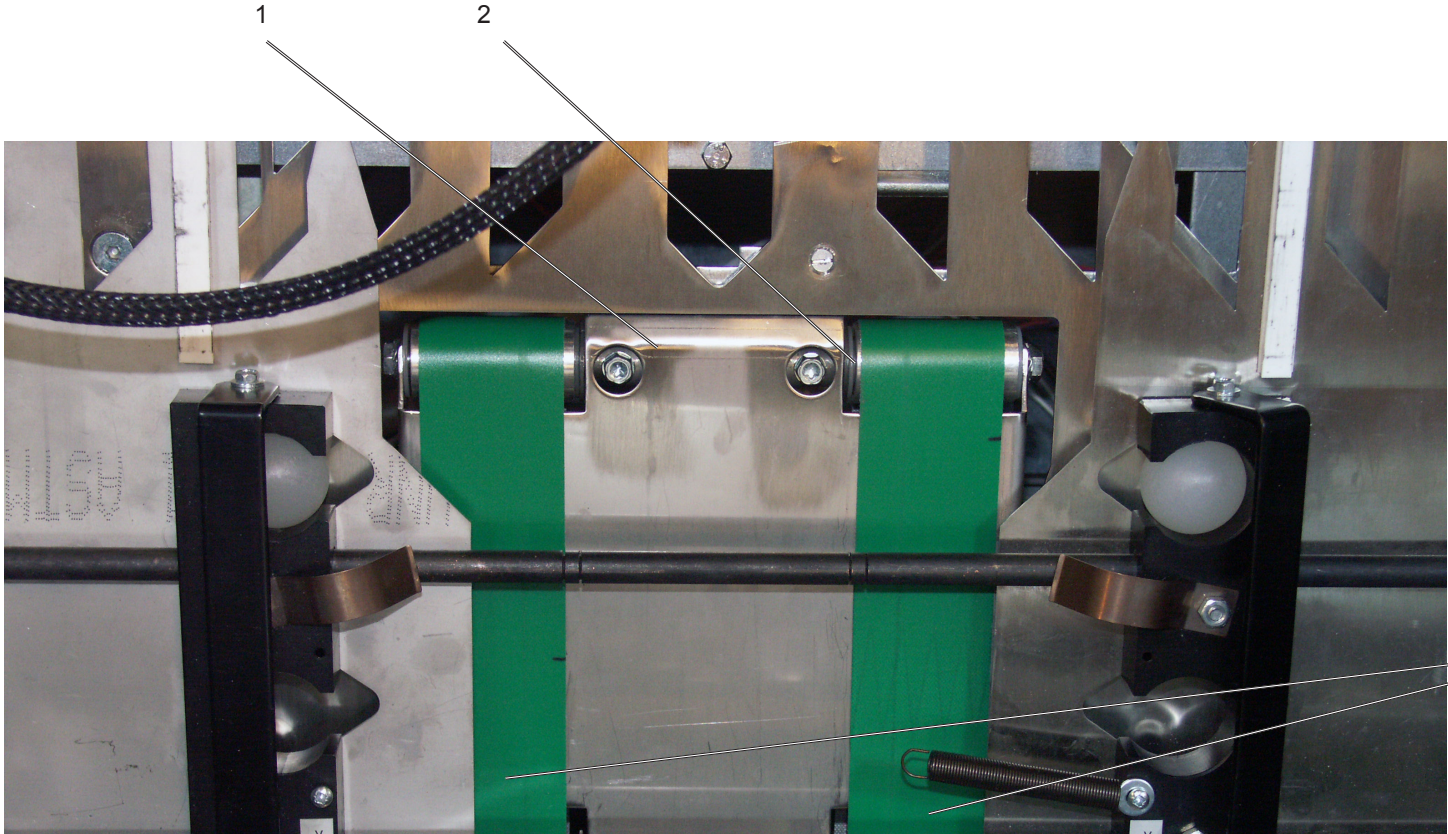


16. LOWER PAPER PATH 2

Index No.	Part No.	Description	Q'ty Per Assembly
1	81139	Bracket	1
2	75424	Spring	1
3	81119	Paper guide left	1
4	81118	Paper guide right	1

Index No.	Part No.	Description	Q'ty Per Assembly

17. PRE-FOLD TRANSPORT BELTS

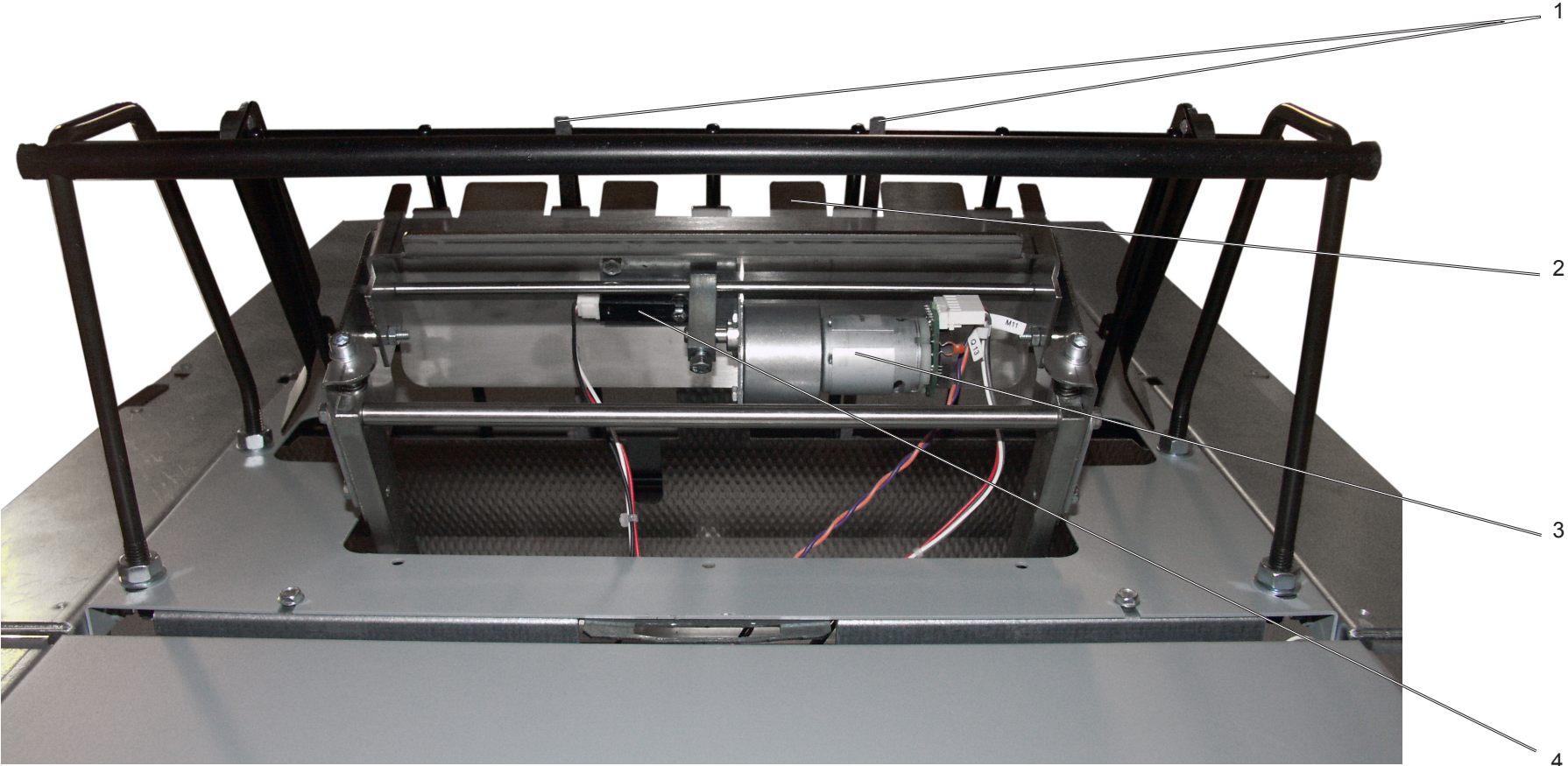


17. PRE-FOLD TRANSPORT BELTS

Index No.	Part No.	Description	Q'ty Per Assembly
1	88130	Shaft (not shown)	1
2	881081	Roller	2
3	87752	Transport belt	2
4	811050	Drive shaft assy	1
5	102-104973	Gear Z32	1
6	55092	Gear Z19	1
7	30559	Ball bearing 6082Z	2

Index No.	Part No.	Description	Q'ty Per Assembly

18. FOLD STOP

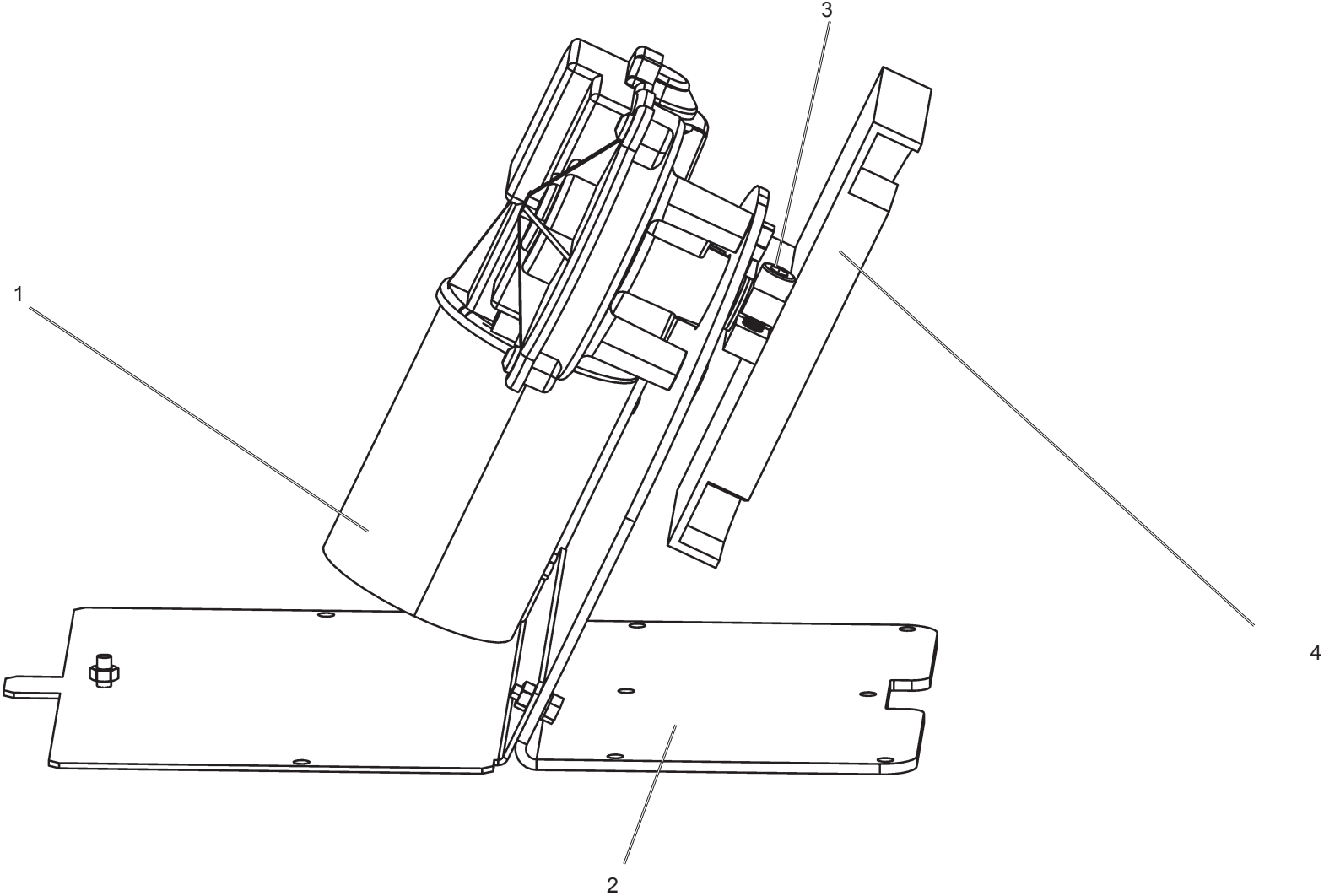


18. FOLD STOP

Index No.	Part No.	Description	Q'ty Per Assembly
1	113-102794	Guide strip (option)	2
2	81049	Stop gate	1
3	181007	Motor	1
4	96133	Sensor, fold stop (BM-Q12)	1

Index No.	Part No.	Description	Q'ty Per Assembly

19. FOLD KNIFE MOTOR

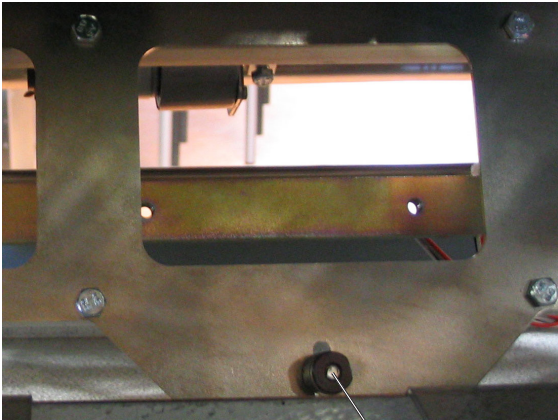
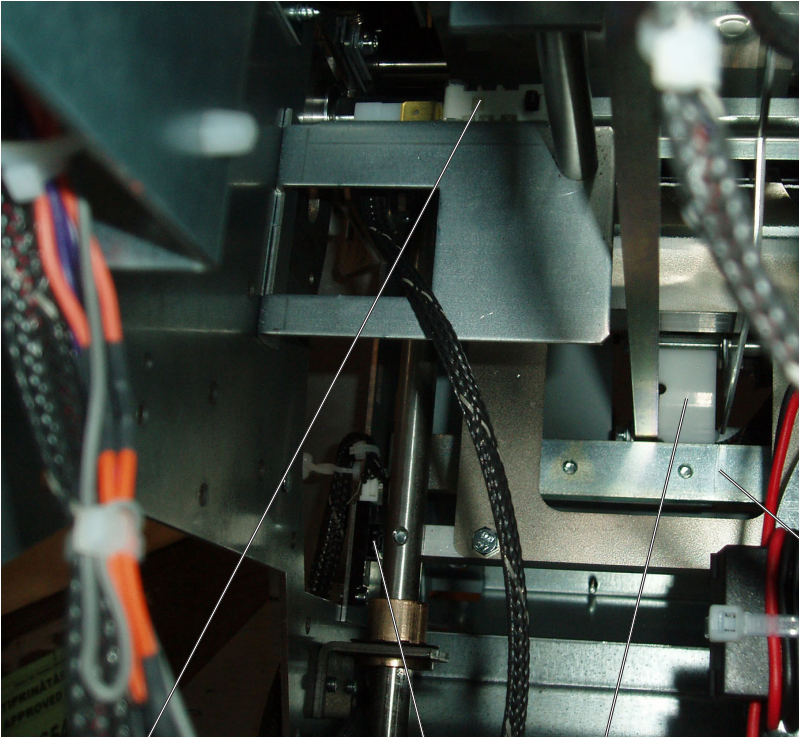


19. FOLD KNIFE MOTOR

Index No.	Part No.	Description	Q'ty Per Assembly
1	771128	Motor	1
2	113-104950	Motor bracket	1
3	87997	Bracket, fold knife cam	1
4	87996	Fold knife cam	1

Index No.	Part No.	Description	Q'ty Per Assembly

20. FOLD STOP AREA



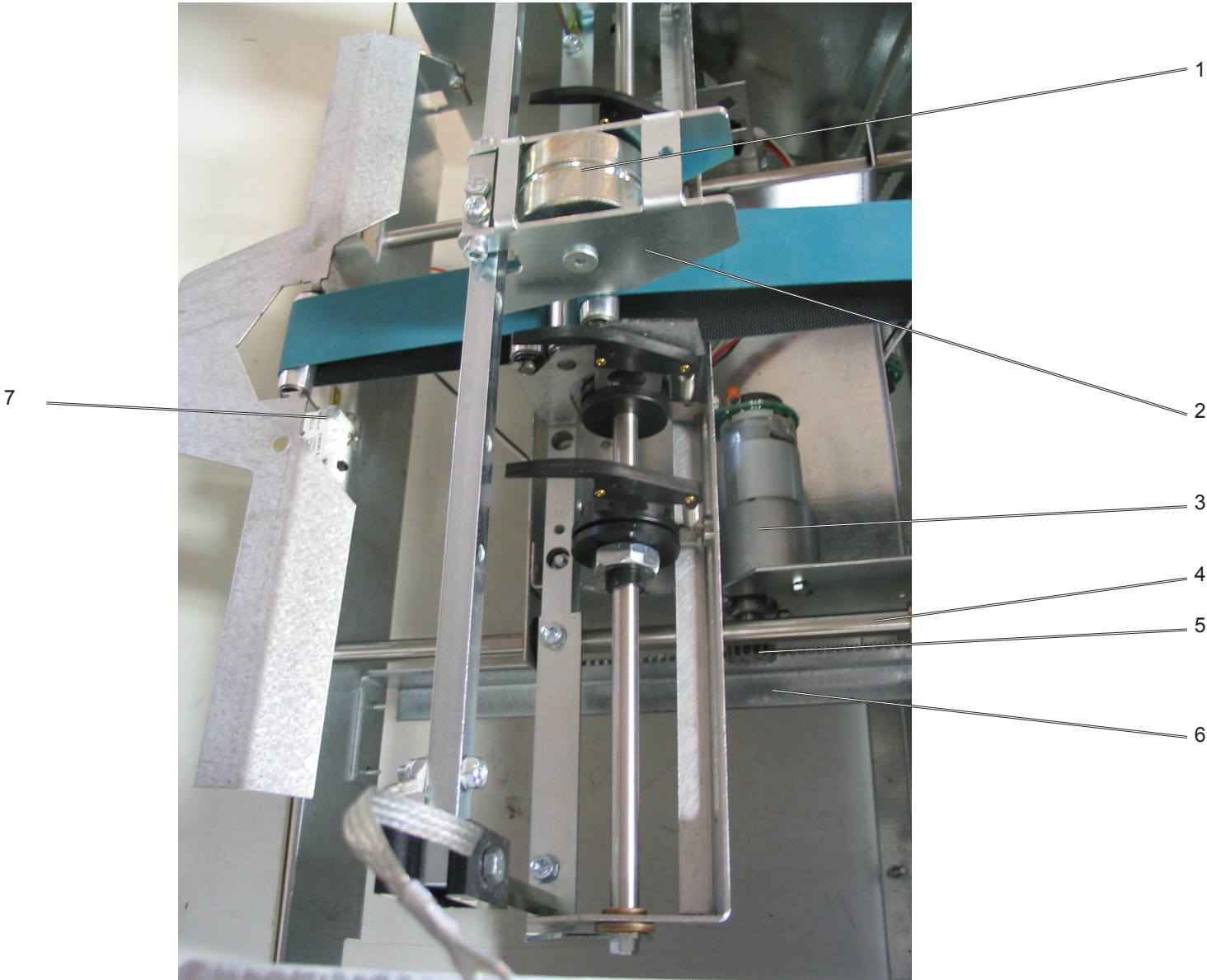
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20. FOLD STOP AREA

Index No.	Part No.	Description	Q'ty Per Assembly
1	881003	Microswitch	1
2	96133	Sensor	1
3	88025	Guide	2
4	87908	Fold knife	1
5	88103	Cam follower	1
	12528	Needle bearing	1

Index No.	Part No.	Description	Q'ty Per Assembly

21. INFEEED AREA



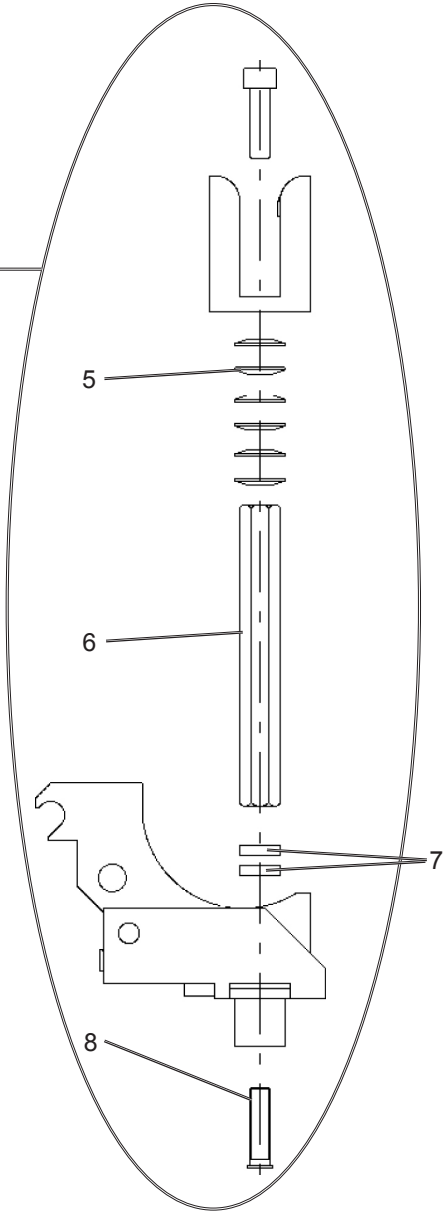
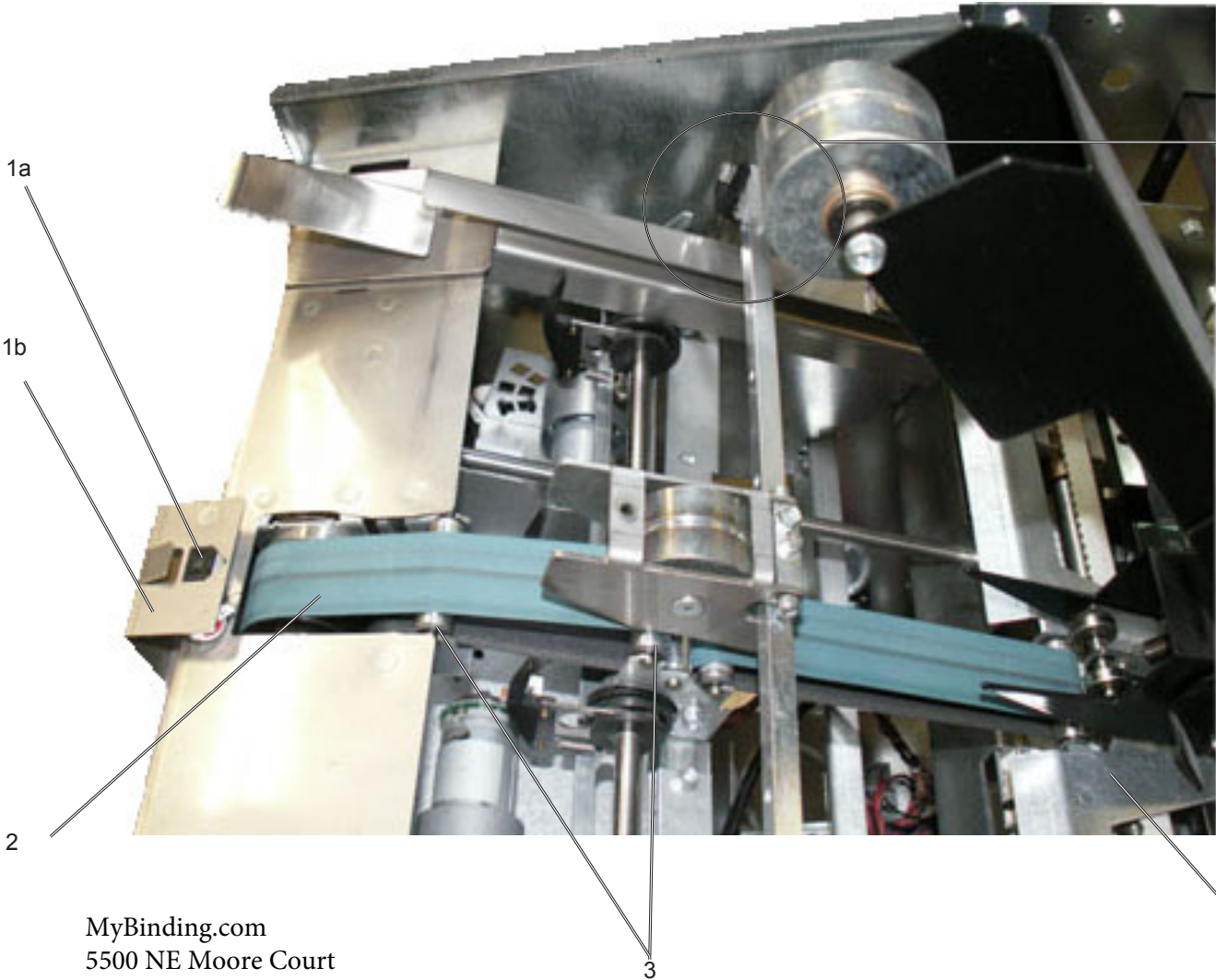
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21. INFEED AREA

Index No.	Part No.	Description	Q'ty Per Assembly
1	87696	Roller	1
	60508	Bushing	2
	87695	Shaft	1
2	87949	Bracket	1
3	181007	Motor	1
4	87758	Shaft	2
5	86132	Gear	1
6	87353	Gear Rack	1
7	87083	Micro switch	1

Index No.	Part No.	Description	Q'ty Per Assembly

22. INFEEED MODULE



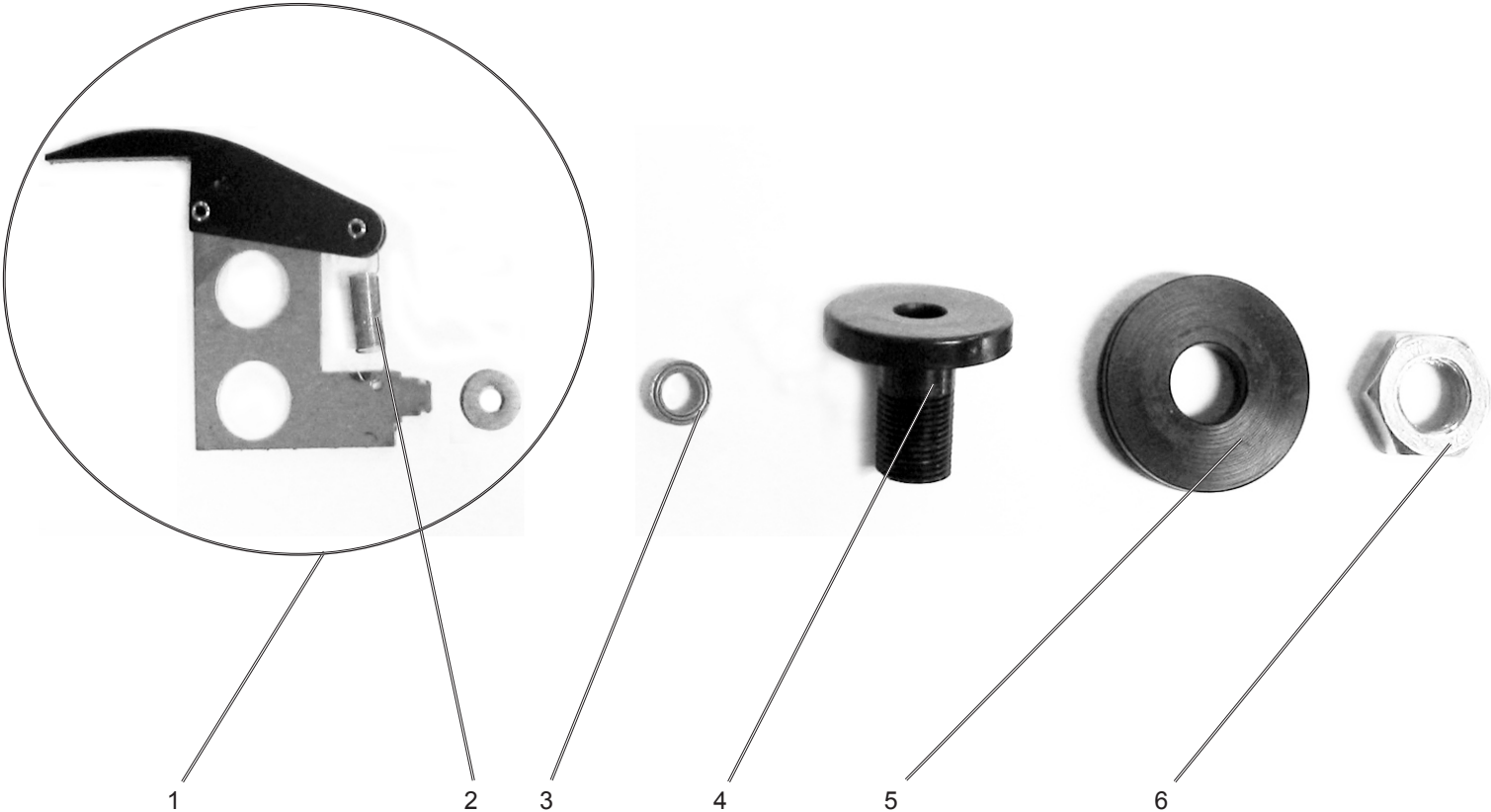
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22. INFEED MODULE

Index No.	Part No.	Description	Q'ty Per Assembly
1a	96997	Sensor	1
1b	87998	Sensor bracket	1
2	87751	Belt	1
3	811006	Roller assy	6
4	81063	Bracket	1
5	22838	Cup spring 10 x 5.2 x 0.5	12
6	40641	Spacer M4070 x 60	2
7	97124	Shim rings 4 x 8 x1	4
8	99231	Self-clinching screw PFH M4 x 16	2

Index No.	Part No.	Description	Q'ty Per Assembly

23. BACK JOGGER FINGER



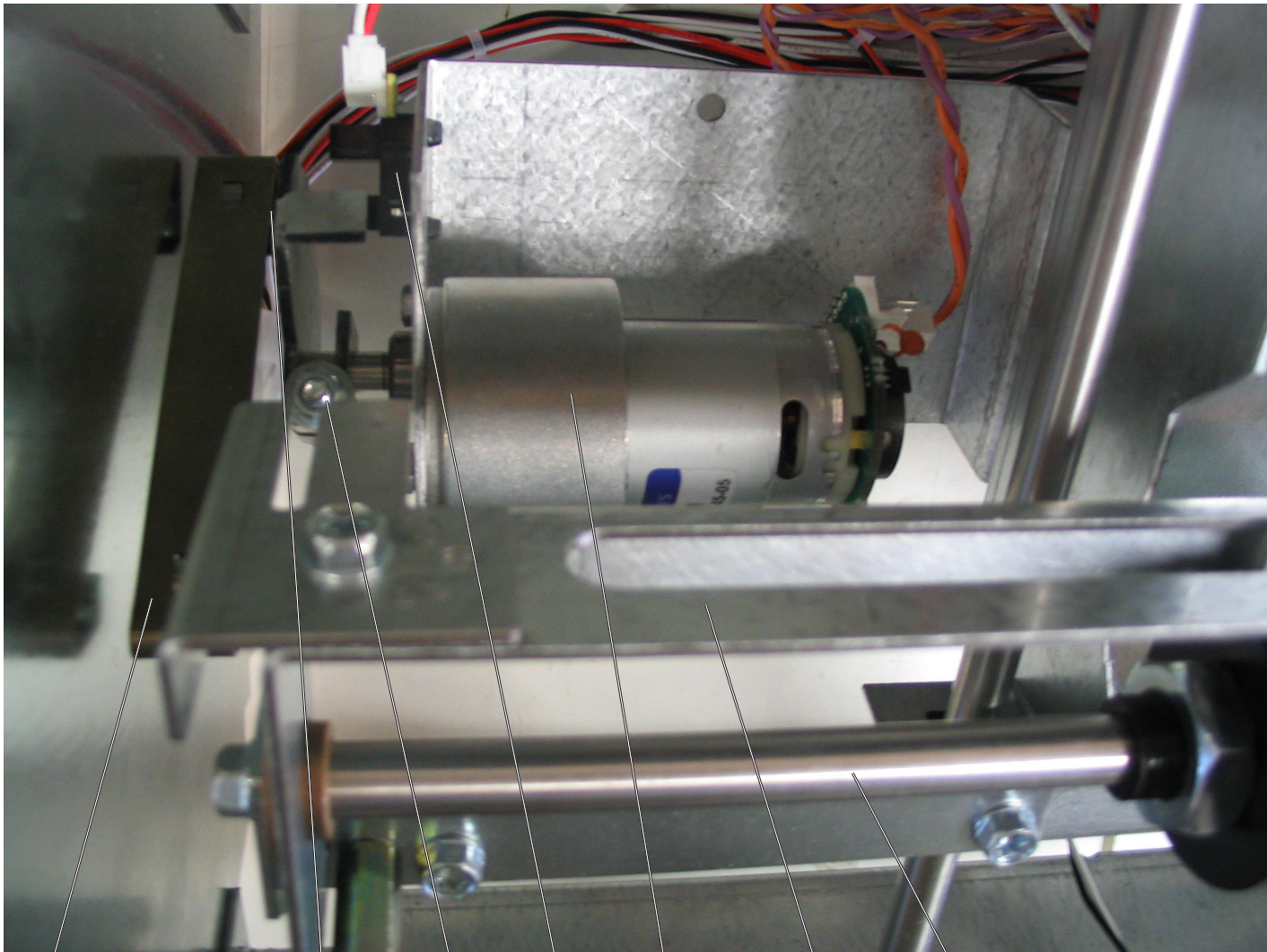
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23. BACK JOGGER FINGER

Index No.	Part No.	Description	Q'ty Per Assembly
1	811066	Back jogger finger assy, non smear plastic (light grey)	4
2	102-104074	Spring	4
3	75953	Bearing	2
4	87978	Bushing	4
5	87721	Bushing	4
6	98018	Nut M12	4

Index No.	Part No.	Description	Q'ty Per Assembly

24. BACK JOGGER MOTOR



1

2

3

4

5

6

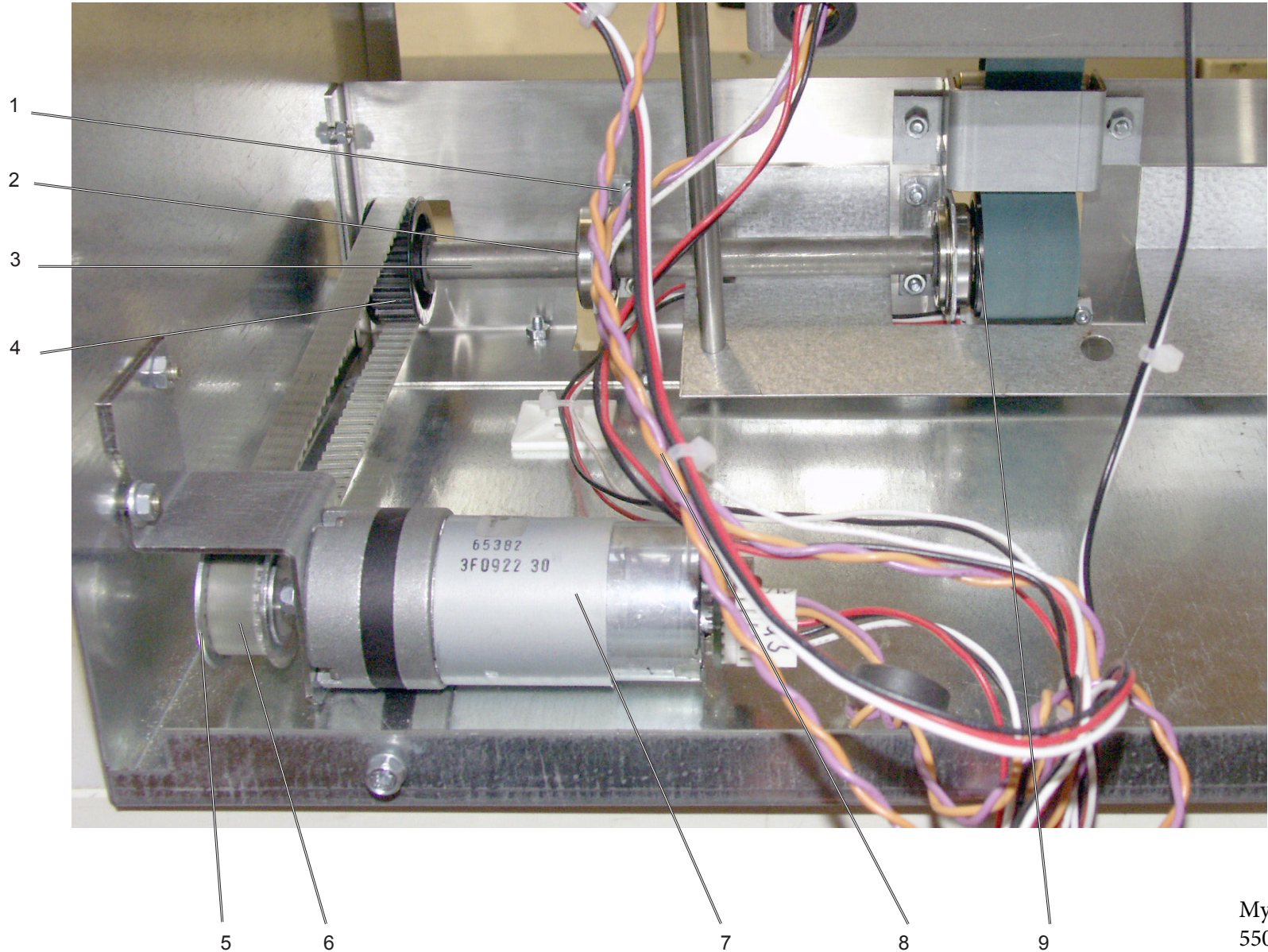
7

24. BACK JOGGER MOTOR

Index No.	Part No.	Description	Q'ty Per Assembly
1	102-104029	Crank shaft	1
2	102-104065	Shaft	2
	75953	Bearing	2
3	102-103362	Cam	1
4	45188-S	Sensor	1
5	811013	Motor	1
6	81212	Jogger drive bracket	1
7	87754	Shaft	1

Index No.	Part No.	Description	Q'ty Per Assembly

25. INFEEED MOTOR



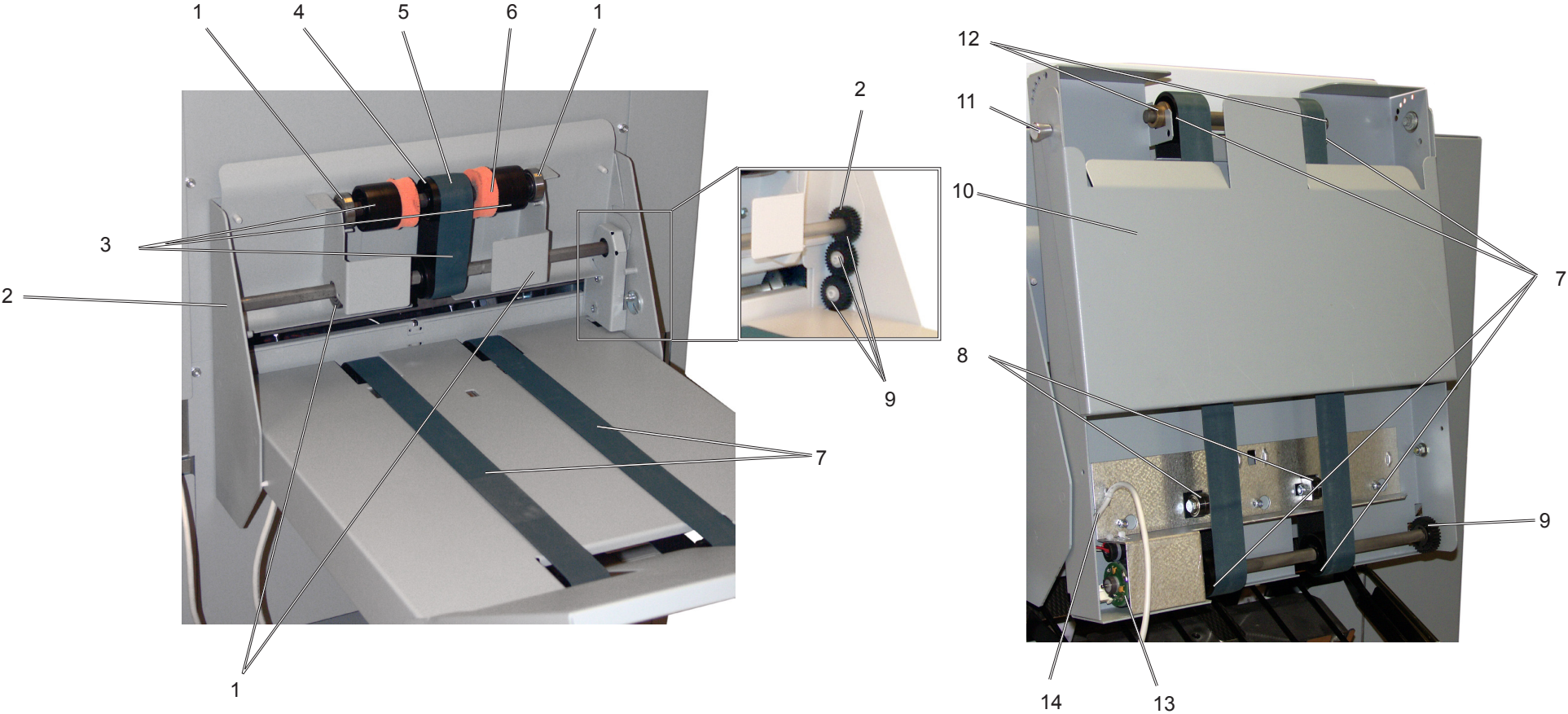
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25. INFEED MOTOR

Index No.	Part No.	Description	Q'ty Per Assembly
1	87725	Bearing bracket	2
2	56646	Bearing	2
3	87724	Shaft	1
4	58830	Pulley	1
5	811029	Pulley	1
6	76335	Timing belt	1
7	811014	Motor	1
8	113-104959	Harness	1
9	56436	Roller	1

Index No.	Part No.	Description	Q'ty Per Assembly

26. BELT STACKER EXTERIOR



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26. BELT STACKER EXTERIOR

Index No.	Part No.	Description	Q'ty Per Assembly
1	88247	Bearing	4
2	76092	Bushing	2
3	56436	Roller	7
4	76182	Roller	1
5	76087	Transport belt	1
6	811051	Foam roller kit (incl part No. 56436 x 2)	1
7	75557	Transport belt	2
8	21533	Bearing	4
9	102-104973	Gear Z32	4
10	102-104986	End plate	1
11	75474	Locking pin	1
12	103-104892	Bushing	2
13	781057	Motor, ST-M1	1
14	770230	Harness, stacker	1

Index No.	Part No.	Description	Q'ty Per Assembly