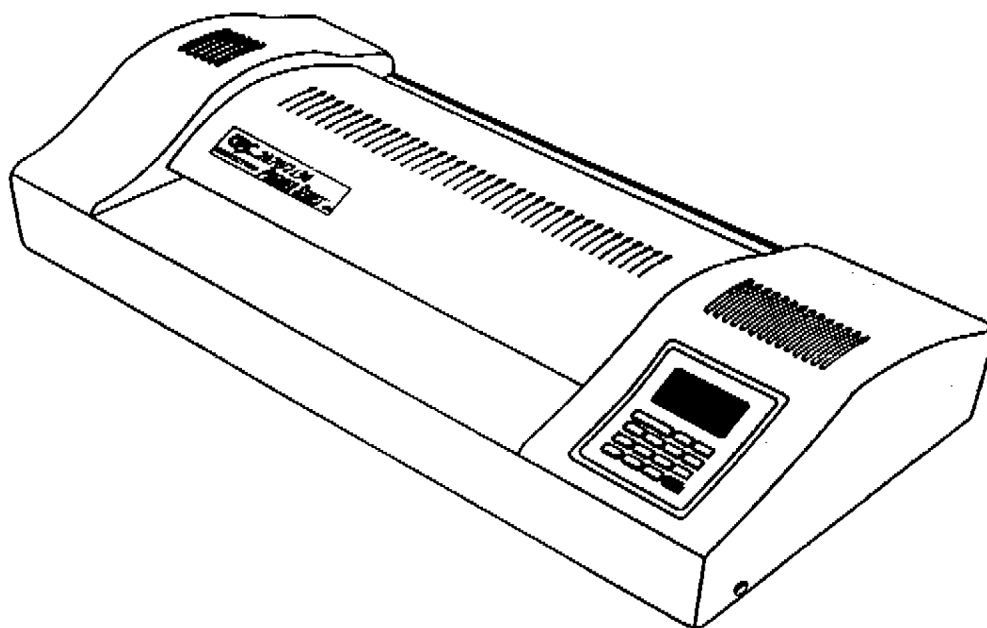


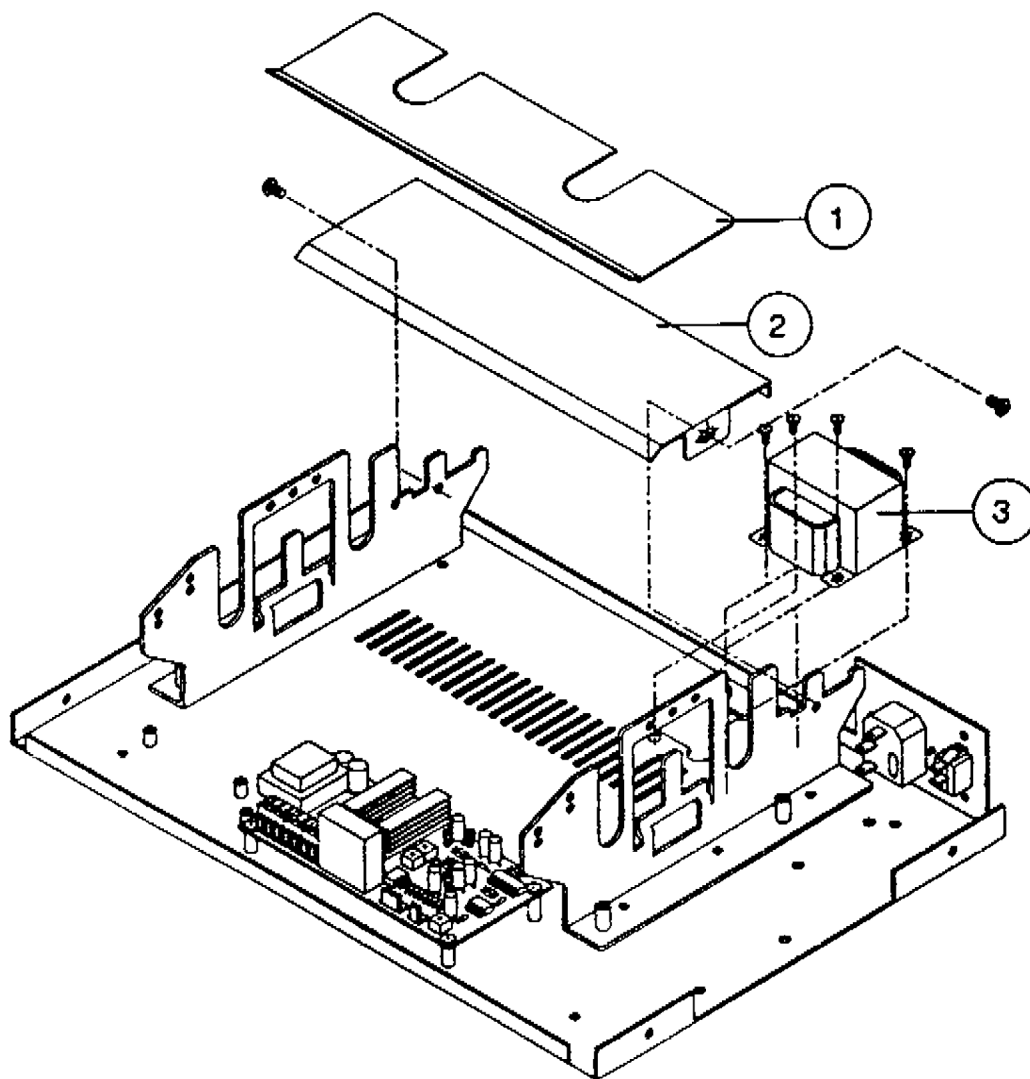
**GBC.2070/2130**  
**PREMIER SERIES™**



**PARTS LIST**

## 8.0 PARTS

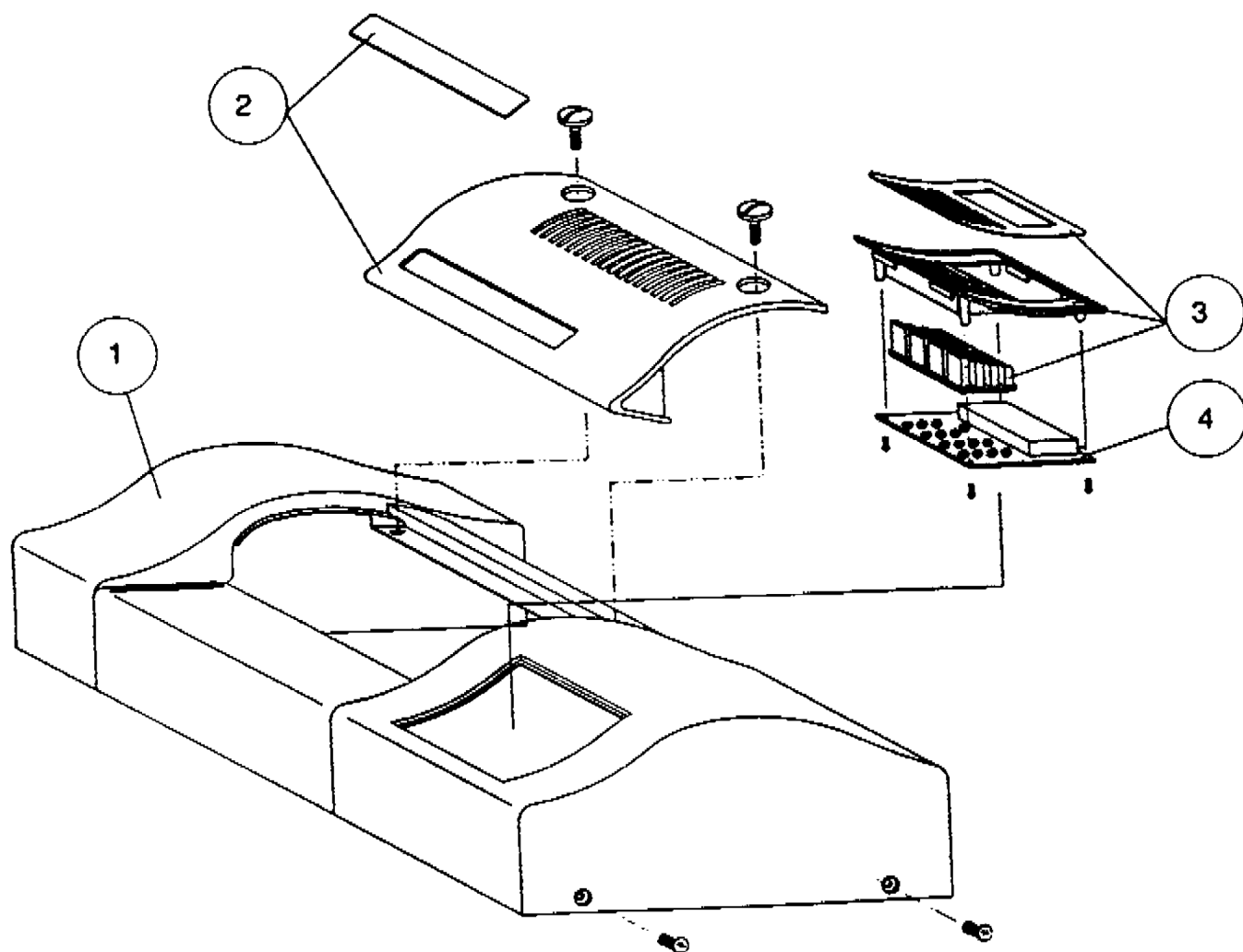
### Figure 8.1



| ITEM NO. | PART NO. | DESCRIPTION        | QTY. |
|----------|----------|--------------------|------|
| 1        | 1700512  | EXIT TABLE (2130)  | 1    |
| 1        | 1700513  | EXIT TABLE (2070)  | 1    |
| 2        | 1700514  | REAR TABLE (2130)  | 1    |
| 2        | 1700515  | REAR TABLE (2070)  | 1    |
| 3        | 1700516  | TRANSFORMER (115V) | 1    |

## 8.0 PARTS

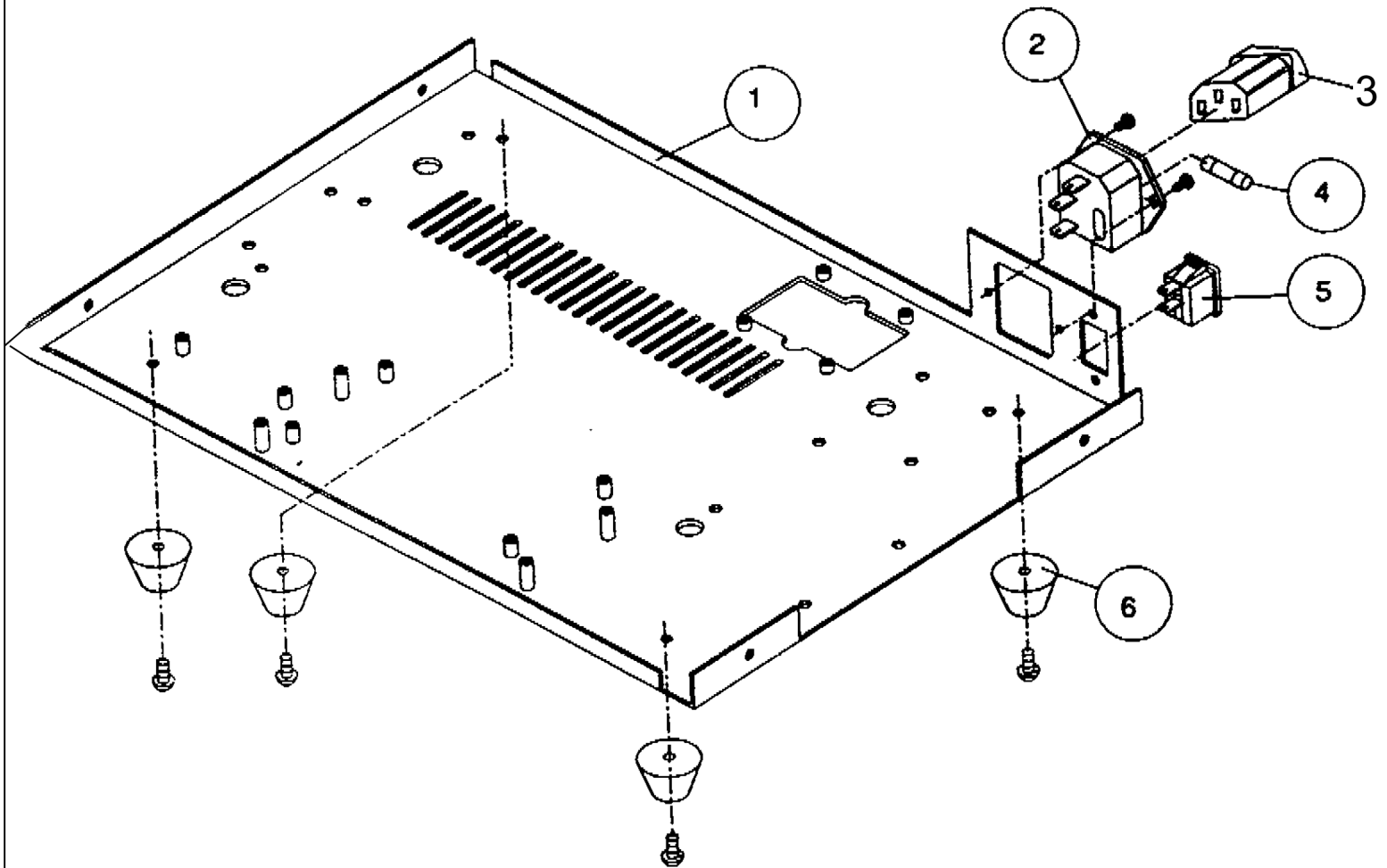
Figure 8.2



| ITEM NO. | PART NO. | DESCRIPTION            | QTY. |
|----------|----------|------------------------|------|
| 1        | 1700517  | UPPER HOUSING (2130)   | 1    |
| 1        | 1700518  | UPPER HOUSING (2070)   | 1    |
| 2        | 1700519  | TOP COVER ASS'Y (2130) | 1    |
| 2        | 1700529  | TOP COVER ASS'Y (2070) | 1    |
| 3        | 1700532  | CONTROL PANEL ASS'Y    | 1    |
| 4        | 1700533  | CONTROL PANEL PC BOARD | 1    |

## 8.0 PARTS

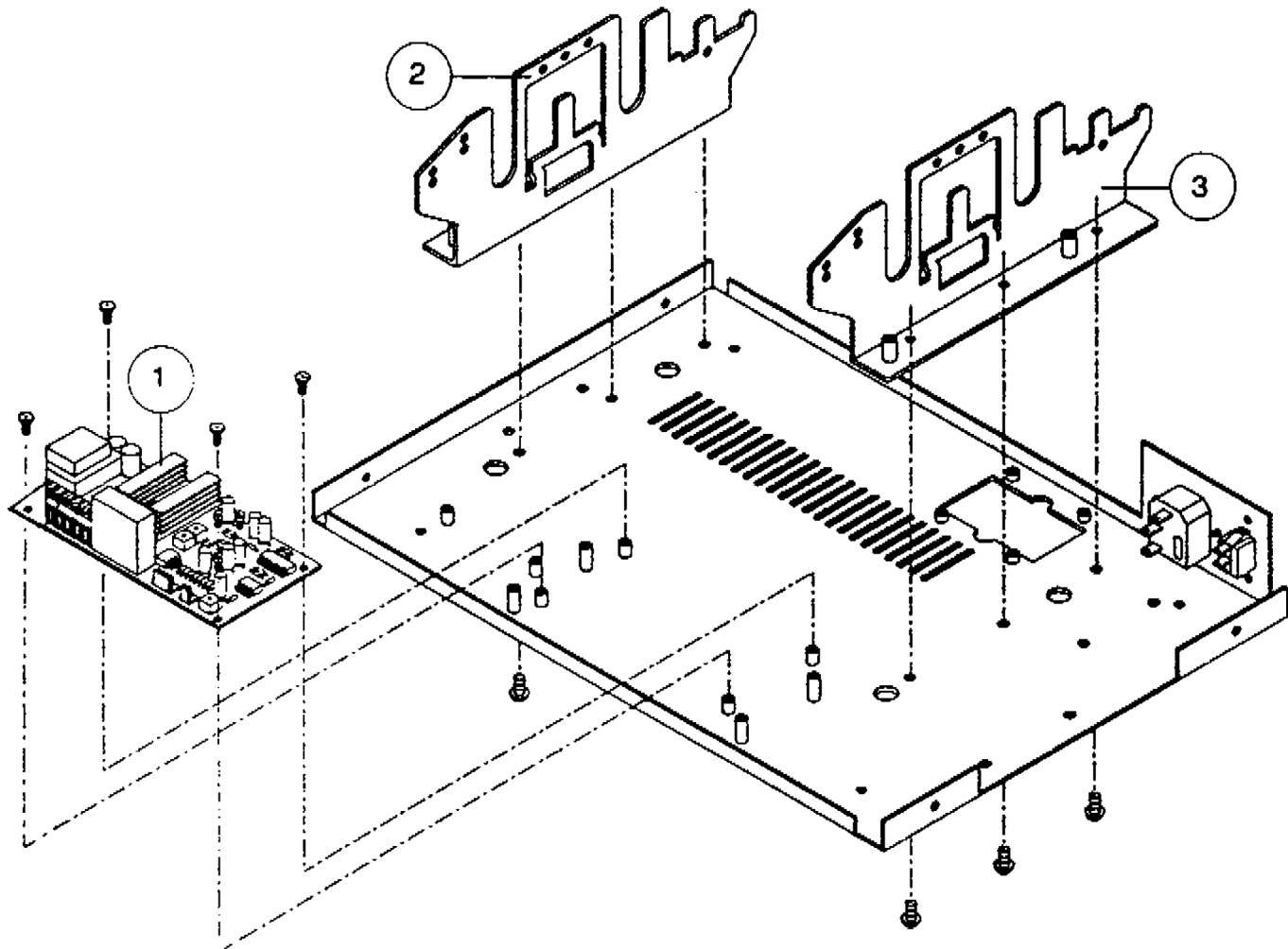
### Figure 8.3



| ITEM NO. | PART NO. | DESCRIPTION          | QTY. |
|----------|----------|----------------------|------|
| 1        | 1700534  | BASE (2130)          | 1    |
| 1        | 1700535  | BASE (2070)          | 1    |
| 2        | 1700536  | RECEPTACLE           | 1    |
| 3        | 1700649  | POWER CORD (115V)    | 1    |
| 4        | 1700672  | FUSE 6.3 AMP (2130)  | 1    |
| 4        | 1700673  | FUSE 3.15 AMP (2070) | 1    |
| 5        | 1700678  | POWER SWITCH         | 1    |
| 6        | 1700683  | RUBBER FOOT          | 4    |

## 8.0 PARTS

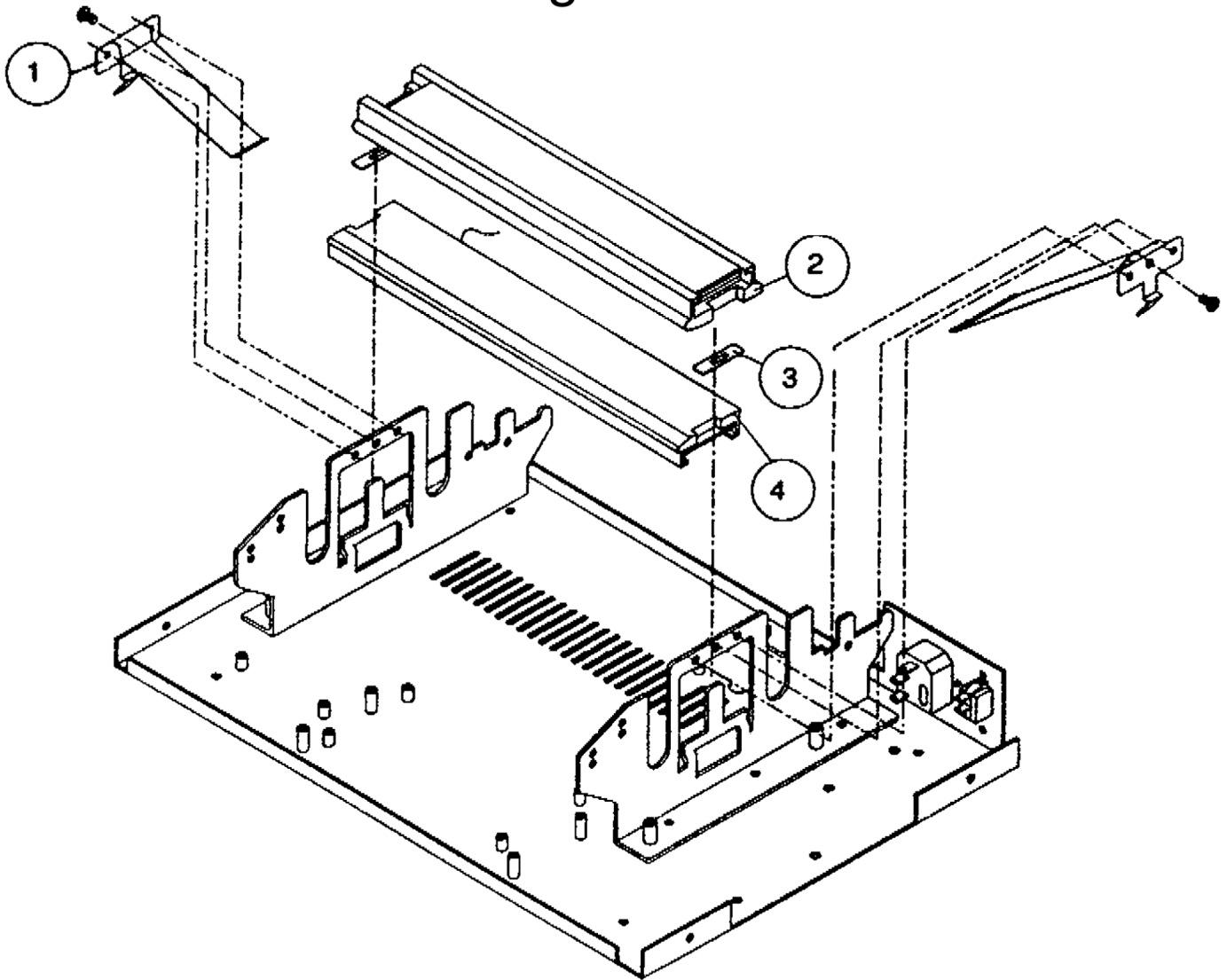
### Figure 8.4



| ITEM NO. | PART NO. | DESCRIPTION       | QTY. |
|----------|----------|-------------------|------|
| 1        | 1700537  | MAIN PC BOARD     | 1    |
| 2        | 1700538  | SIDE PANEL, LEFT  | 1    |
| 3        | 1700539  | SIDE PANEL, RIGHT | 1    |

## 8.0 PARTS

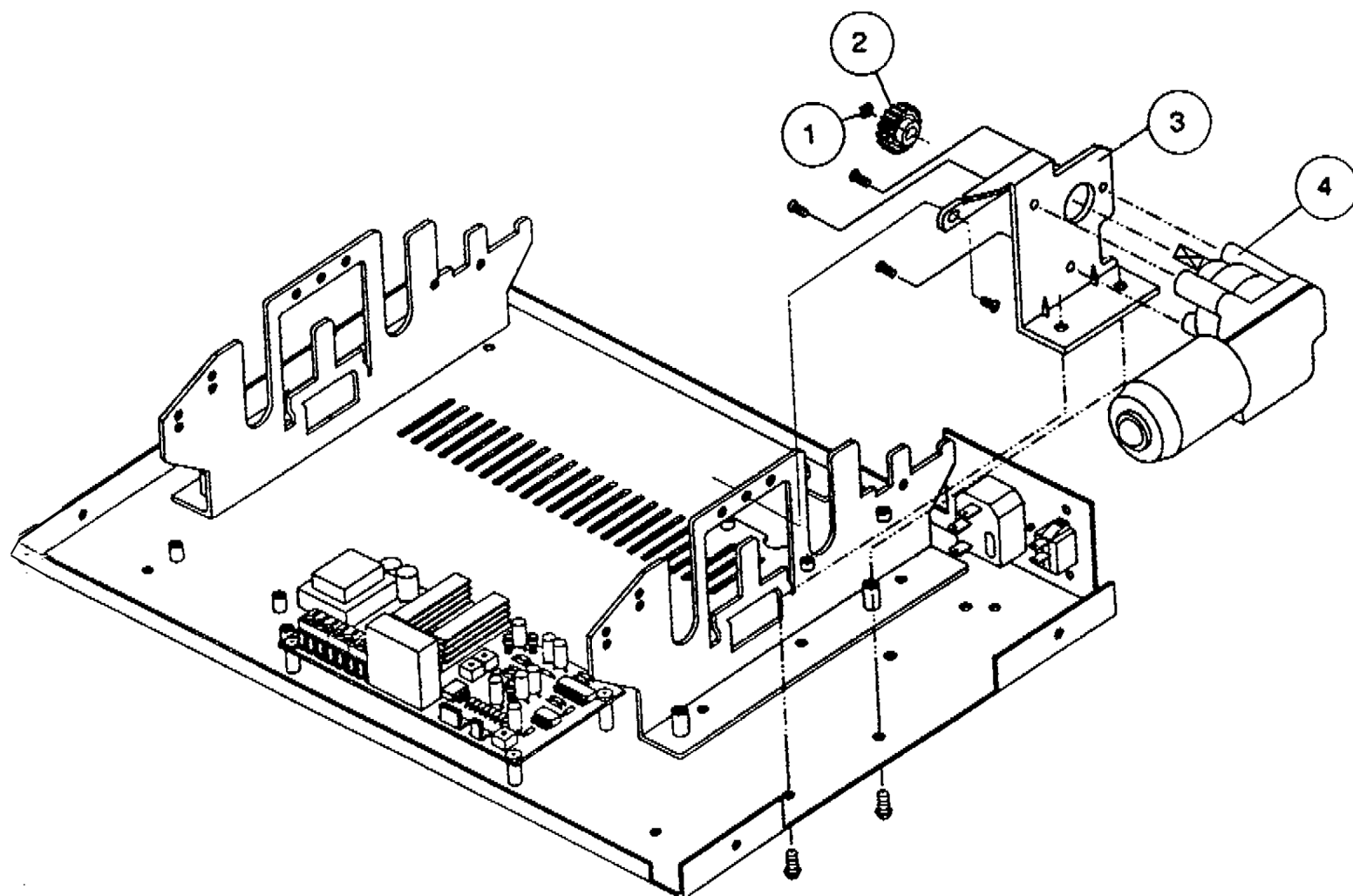
Figure 8.5



| ITEM NO. | PART NO. | DESCRIPTION                    | QTY. |
|----------|----------|--------------------------------|------|
| 1        | 1700542  | HEATER PLATEN SPRING           | 2    |
| 2        | 1700643  | UPPER HEATER PLATEN (2130)     | 1    |
| 2        | 1700644  | UPPER HEATER PLATEN (2070)     | 1    |
| 3        | 1700545  | HEATER SPACER                  | 2    |
| 4        | 1700546  | LOWER HTR PLATEN/W TCPL (2130) | 1    |
| 4        | 1700646  | LOWER HTR PLATEN/W TCPL (2070) | 1    |

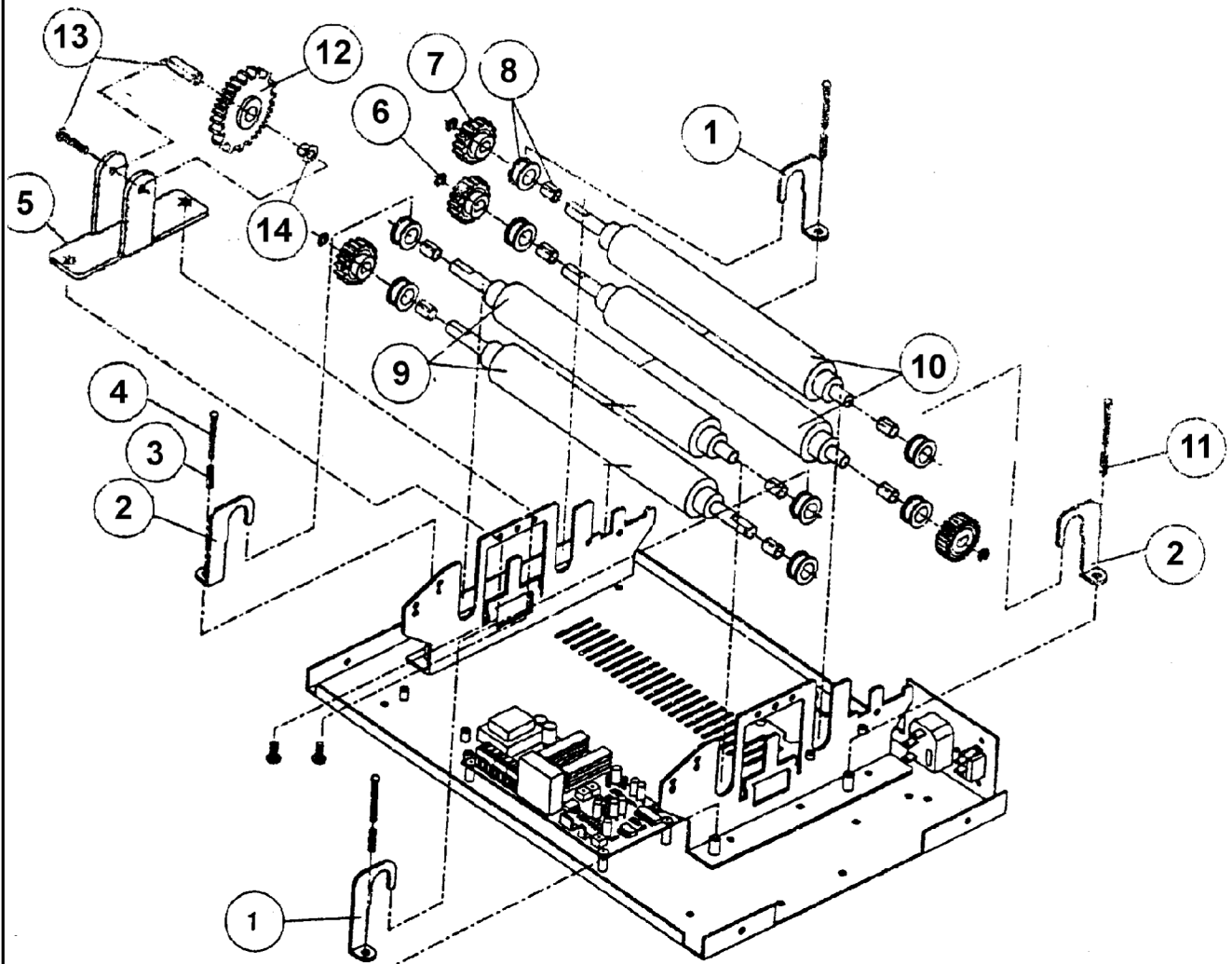
## 8.0 PARTS

Figure 8.6



| ITEM NO. | PART NO. | DESCRIPTION         | QTY. |
|----------|----------|---------------------|------|
| 1        | 1700548  | E -RING, MOTOR GEAR | 1    |
| 2        | 1700549  | MOTOR GEAR          | 1    |
| 3        | 1700622  | BRACKET, MOTOR      | 1    |
| 4        | 1700386  | D.C. GEARMOTOR      | 1    |

**FIGURE 8.7**



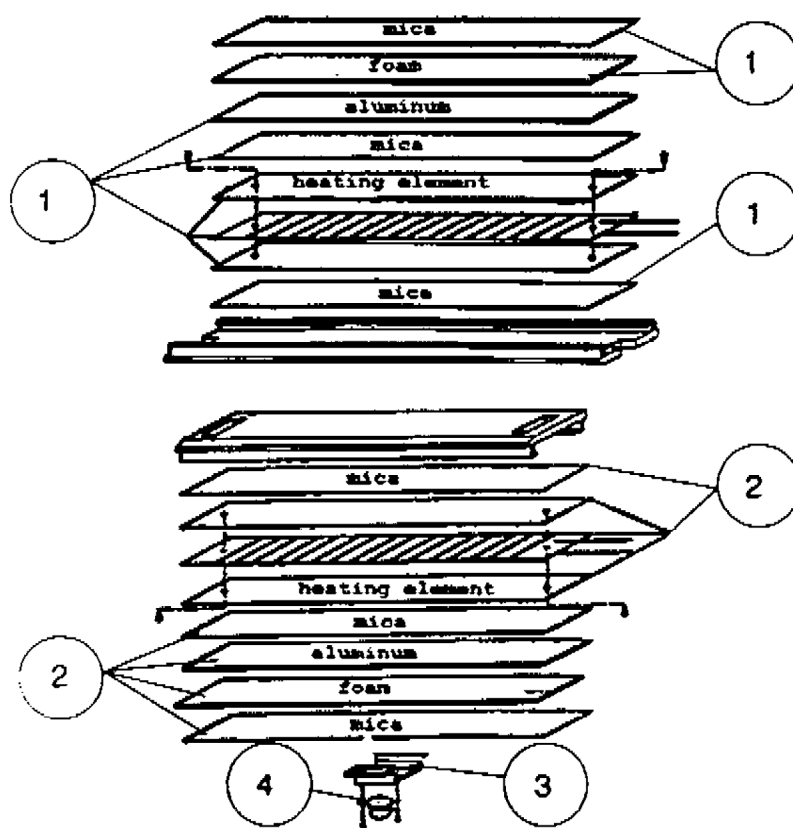


**8.0 PARTS**  
**FIGURE 8.7**

| ITEM# | PART#     | DESCRIPTION                        | QTY |
|-------|-----------|------------------------------------|-----|
| 1     | 1700619   | ROLLER HOOK, (RH) FRONT, (LH) REAR | 2   |
| 2     | 1700625   | ROLLER HOOK, (LH) FRONT, (RH) REAR | 2   |
| 3     | 1700618   | ROLLER SPRING, FRONT               | 2   |
| 4     | 1700627   | SHOULDER BOLT, ROLLER TENSION      | 4   |
| 5     | 631200004 | IDLER BRACKET                      | 1   |
| 6     | 701090605 | E-RING                             | 4   |
| 7     | 703020111 | SPUR GEAR                          | 4   |
| 8     | 1700635   | ROLLER BUSHING                     | 8   |
| 9     | 1700636   | FRONT ROLLER (2130LM)              | 2   |
| 9     | 1700637   | FRONT ROLLER (2070LM)              | 2   |
| 10    | 607010138 | REAR ROLLER (2130LM)               | 2   |
| 10    | 1700639   | REAR ROLLER (2070LM)               | 2   |
| 11    | 701090102 | REAR ROLLER SPRING                 | 2   |
| 12    | 633300088 | PLASTIC SPUR GEAR                  | 1   |
| 13    | 632501352 | SPUR GEAR BUSHING                  | 1   |
| 14    | 635600007 | OILESS FLANGE BUSHING              | 1   |

# 8.0 PARTS

Figure 8.8



| ITEM NO. | PART NO. | DESCRIPTION                    | QTY. |
|----------|----------|--------------------------------|------|
| 1        | 1700643  | UPPER HEATER SET (2130)        | 1    |
| 1        | 1700644  | UPPER HEATER SET (2070)        | 1    |
| 2        | 1700645  | LOWER HEATER SET (2130)        | 1    |
| 2        | 1700646  | LOWER HEATER SET (2070)        | 1    |
| 3        | 1700603  | BRKT, TEMP LIMITING THERMOSTAT | 1    |
| 4        | 1700604  | TEMP LIMITING THERMOSTAT       | 1    |

## 5.0 TROUBLESHOOTING

### 5.1 SCHEMATIC DIAGRAM 115V

