

CI - 12

PARTS LIST



Professional Support Services
500 Bond St.
Lincolnshire, IL. 60069

NATIONAL SERVICE BULLETIN

TO: SEE DISTRIBUTION

N.S.B. NO: 185J

FROM: NATIONAL SERVICE DEPARTMENT

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SUBJECT: **CI12/CC2700 HAND CRIMPER**

Date: 7/15/2002

The Hand Crimper (**P/N 7300450**) has been changed to (**P/N 7300551**). Please update your service manual with this information.

ECO # 10620 7/3/02



National Service Department
500 Bond St.
Lincolnshire, IL. 60069
847/541-4477

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N.S.B. NO: 185E

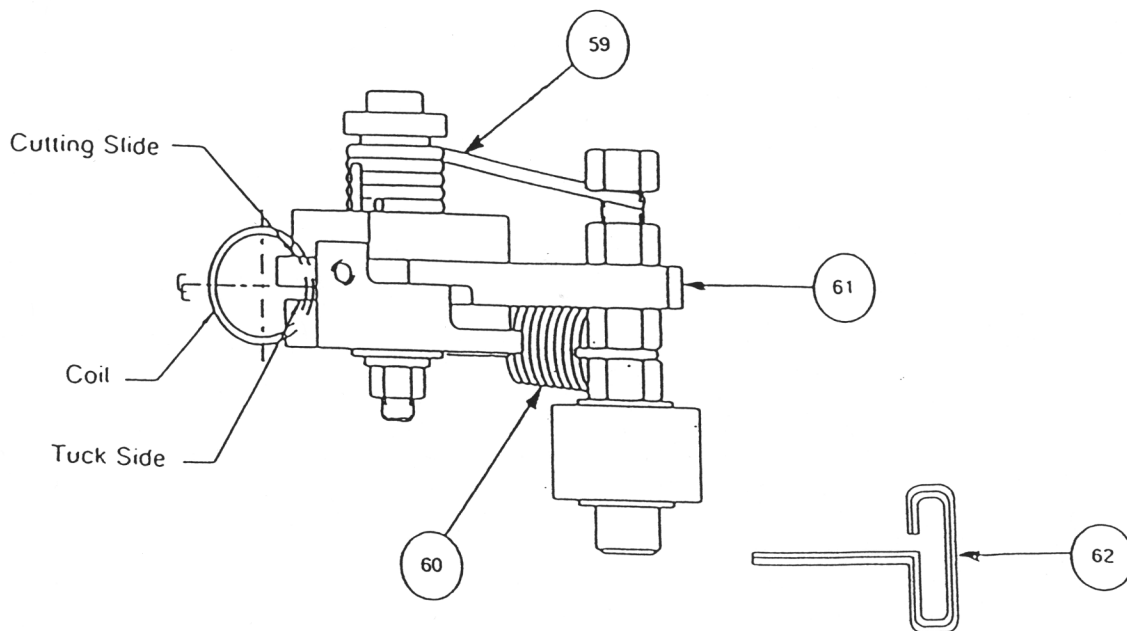
FROM: NATIONAL SERVICE

Page 1 of 1

SUBJECT: **CI-12 / CI-12-2 SERVICE MANUAL UPDATE** Date: 08/26/99

This N.S.B. obsolete's N.S.B . 185A dated 10/18/96 and N.S.B. 185C dated 01/27/99.

Here are revised part numbers for the Model CI-12 / CI-12-2 Color Coil Inserter. Model CI-12-2 is the same as the Model CI-12 except it does not have the crimper/cutters. Instead, a hand held Color Coil Pliers are used. Customers can order replacement Color Coil Pliers from National Service.



SICKINGER			
ITEM NO.	PART NO.	DESCRIPTION	QTY
59	0320108200	L.H. Compression Spring	1
59	0320108700	R.H. Compression Spring	1
60	0750044300	Extension Spring	2
61	0320107100	Small L.H. Cutter Assy (Black)	1
	0320107400	Small R.H. Cutter Assy (Black)	1
	0320107300	Large R.H. Cutter Assy (Silver)	1
	0320107200	Large L.H. Cutter Assy (Silver)	1
62	0751106700	T-Handle 3/16"	1
	0670067000	Color Coil Pliers (CI-12-2) Not Shown	1

7.0 PARTS LIST

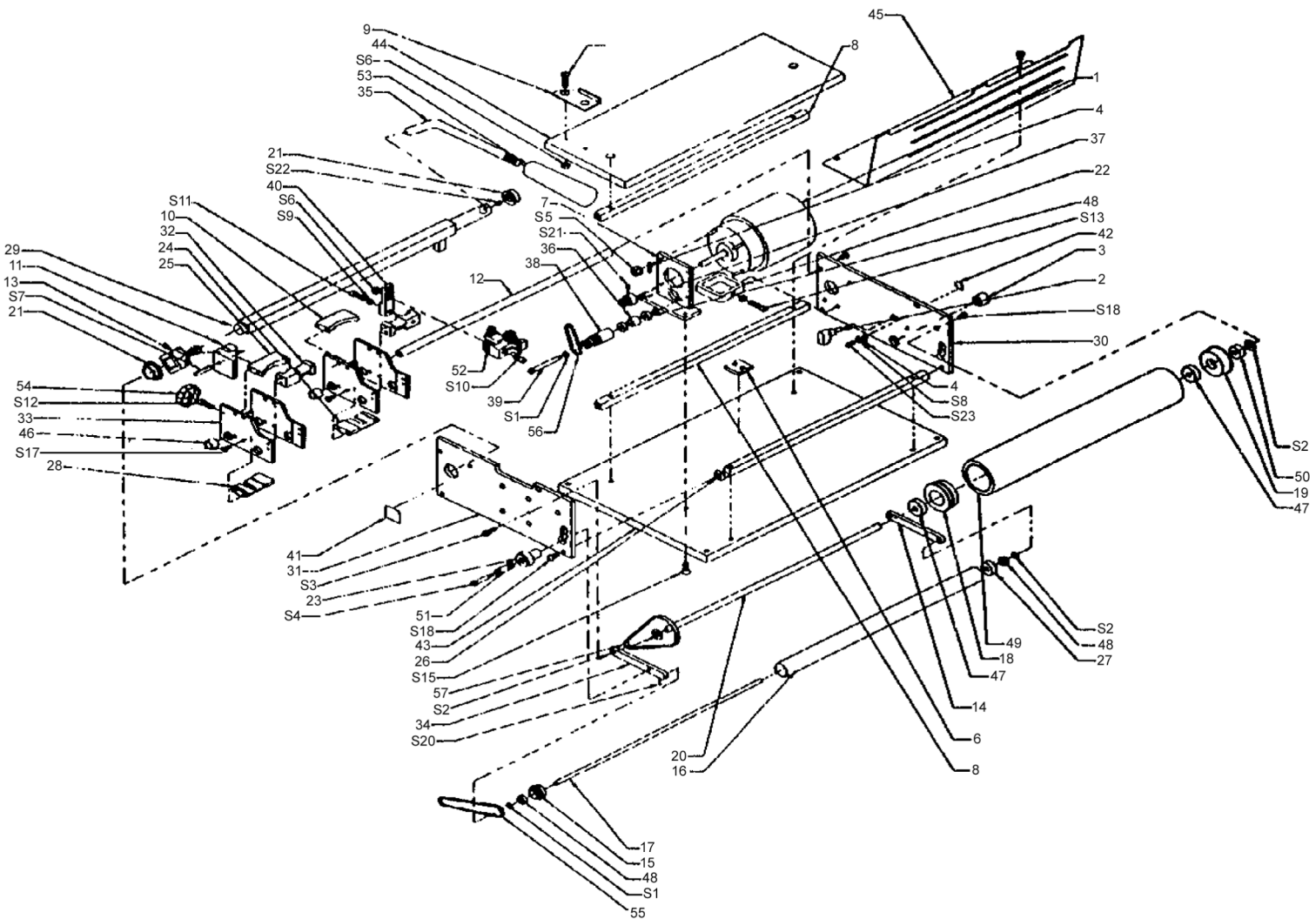


Figure 7.1

7.0 PARTS LIST

ITEM NO.	OLD PART NO.	NEW PART NO.	DESCRIPTION	QTY.
1		0322020000	1/15 HP Motor 115V / 0325020000 (220 V)	1
2	0220017100	1770731	Toggle Switch	1
3	0220131000	1770732	Strain Relief Cord	1
4	0220172000	1770733	Stak-On	3
5	0220175500	1770734	Butt Splice (Not Shown)	2
6	0220223500	1770735	Adhesive Base	1
7	0321000300	1770736	Motor Bracket (0322000300)	1
8	0321000600	1770737	Support Bar	2
9	0321001000	1770738	Guide - Side	1
10	0321001200	1770739	Guide - Top - Right	1
11	0321001700	1770742	Slide	2
12	0321001800	1770743	Bar - Guide	2
13	0321002000	1770744	Linkage	2
14	0321002100	1770745	Bracket - Pivot - Right	1
15	0321002200	1770746	Pulley - Small Roller 7301127 - ECO E 10063	1
16	0321002300	1770747	Roller - Small	1
17	0321002400	1770748	Axle - 1/4" Diameter	1
18	0321002500	1770749	Pulley - Large Roller 7301122 - ECO E 10063	1
19	0321002600	1770752	End Cap 7301123 - ECO E 10063	1
20	0321002700	1770753	Axle - 3/8" Diameter	1
21	0321002900	1770754	Flange Bushing - Modified	2
22	0321003000	1770755	Stop	1
23	0321003200	1770756	Knob - Pull	2
24	0321003400	1770757	Guide - Bottom - Right	1
25	0321004000	1770758	Guide - Top - Left	1
26	0321004500	1770759	Support Bar - Notched	1
27	0321005900	1770762	End Cap 7301128 - ECO E 10063	1
28	0321006300	1770763	Guide - Bottom - Left	1
29	0321007700	1770764	Shaft - Square (0323007700)	1
30	0321007800	1770765	Side Plate - R.H.	1
31	0321007900	1770766	Side Plate - L.H.	1
32	0321008000	1770767	Tool Holder	2
33	0321008600	1770768	Tool Support	2
*	0321004300		Small Roller Assy	1
*		0485021800	Jack Shaft bearing	

7.0 PARTS LIST

ITEM NO.	OLD PART NO.	NEW PART NO.	DESCRIPTION	QTY.
34	0321008800	1770769	Bracket - Pivot - Left	1
35	0321008900	1770772	Handle	1
36	0321009000	1770773	Spacer (See N.S.B 185 H)	1
37	0321009100	1770774	Pulley - Motor (7301109 ECO E 10063)	1
38	0321009200	1770775	Pulley - Jack Shaft (See N.S.B 185 I)	1
39	0321009300	1770776	Shoulder Screw - Modified (0750232500)	1
40	0321009700	1770777	Tool Post (0322009700)	2
41	0480002500	1770778	Tag - Serial	1
42	0480016500	1770779	Tag - On/Off	1
43	0480036200	1770782	Base	1
44	0480036400	1770783	Shelf - Top	1
45	0480036600	1770784	Guard - Louvered	1
46	0485000200	1770785	Bearing - Bronze	8
47	0485057000	1770786	Bearing - Ball (7301124 - ECO E 10063)	2
48	0485086700	1770787	Bearing - Ball (7301111 - ECO E 10063)	4
49	0487072700	1770788	Roller - Large (0480072700)	1
50	0750001000	1770789	Clamp Collar - 3/8" I.D	2
51	0750030200	1770792	Spring - Compression	2
52	0750044300	1770793	Spring - Extension	2
53	0750081000	1770794	Handle - Tapered	1
54	0750094000	1770795	Knob	2
55	0750100300	1770796	O-Ring - Small Roller	1
56	0750100400	1770797	O-Ring - Jackshaft	2
57	0750109600	1770798	O-Ring - Large Roller	1
58	0750180000	1770799	Bumper (Not Shown)	4
*	0321004400		Large Roller Assy	

7.0 PARTS LIST

Standard hardware Parts List

ITEM NO.	OLD PART NO.	NEW PART NO.	DESCRIPTION	QTY.
S1	0750194200	See N.S.B 185H	Thrust Washer (1926312+1925107-1 Each)	4
S2	0750196700		Thrust Washer	2
S3	0750230200		Screw - Shoulder, 1/4 X 1/4	2
S4	0750231500		Screw - Shoulder 1/4 X 1	2
S5	0750301100		Nut - KEP, 8-32 (1926802)	5
S6	0750304000		Nut - Hex, 1/4-20	6
S7	0750369200		Roll Pin, 1/4 Diameter X 1-1/4	2
S8	0750404100		External Tooth Washer, #8	1
S9	0750411000		Washer - Lock, 1/4	4
S10	0750719000		SHCS, 1/4-20 X 1/2	2
S11	0750720000		SHCS, 1/4-20 X 3/4	4
S12	0750721500		SHCS, 1/4-20 X 3/4 (Bronze)	2
S13	0750722000		SHCS, 1/4-20 X 1	2
S14	0750734500		SHCS, 3/8-16 X 1/2	1
S15	0750864500		FHCS, 3/8-16 X 1/2	6
S16	0750865000		FHCS, 1/4-20 X 1	1
S17	0750935000		BHCS, 10-24 X 3/8	24
S18	0750940000		BHCS, 1/4-20 X 3/8	2
S19	0750941000		BHCS, 1/4-20 X 1/2	13
S20	0751007000		SSS, 6-32 X 1/8	2
S21	0751014000		SSS, 8-32 X 1/4 (1900002)	1
S22	0751024000		SSS, 1/4-20 X 1/4	1
S23	0753393600		Screw - Pan Head, 8-32 X 1	1



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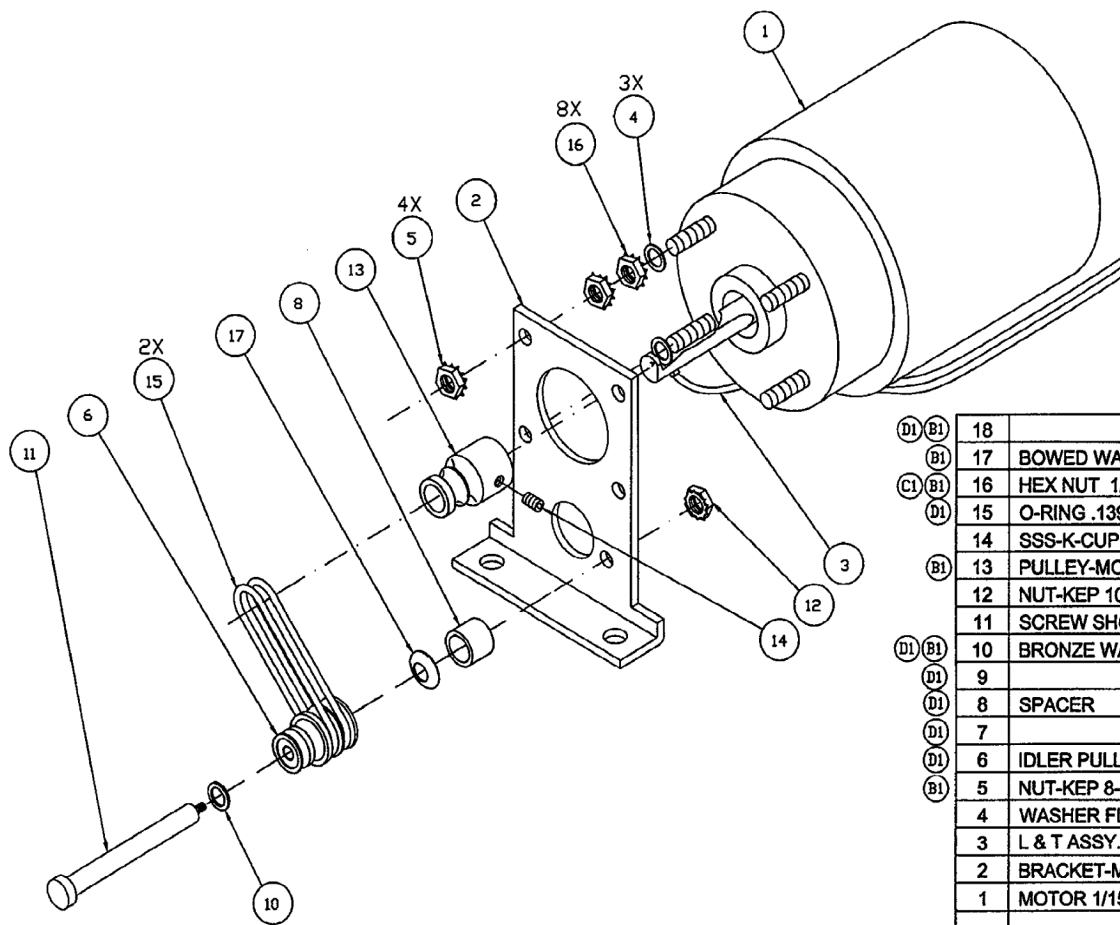
SUBJECT: **CI-12 IDLER PULLEY & O-RING REPLACEMENT** Date: 5/31/02

This N.S.B. obsoletes NSB 185H dated 4/26/02.

GBC Manufacturing has made improvements to the CI-12 Idler Pulley to reduce noise. This change also affects the length of the motor and large roller O-Rings/Belts. Listed below are the old part numbers, deleted part numbers, and new part numbers now being used in production. This change is for 115VAC and 230VAC machines, and was implemented in March 2002 (S/N# OCxxxxx). ***When ordering replacement parts, use the new part numbers listed below.*** See assembly drawing on page 2. Please update your Service Manual with this information.

Old Part No.	Description	Qty.	New Part No.	Description	Qty.
0321009200	Pulley-Jack Shaft	1	7301135	Idler Pulley Assembly	1
0485086700	Bearing	2	Deleted	No Replacement Part	0
0321009000	Spacer	1	1924840	Spacer	1
0485021800	Bushing	1	Deleted	No Replacement Part	1
0750194200	Bronze Washer	1	1953509	Thrust Bearing Washer	1
0750100400	O-Ring, Drive Belt	2	7301172	O-Ring, Drive Belt	2
1925107	Washer	1	Deleted	No Replacement Part	0
0750109600	Large Roller O-Ring	1	7301173	Large Roller O-Ring	1

Note: Part numbers 0485086700, 0485021800, and 1925107 have been deleted from the Bill of Materials with no replacement part numbers needed.



REVISIONS					
LETTER	E.C.N.	CHANGE	DATE	DR BY	CHK'D BY
A1	E09989	REDRAWN UPON RELEASED BY GBC	01/27/00	GMG	
B1	E10063	ADDED ITEM - 16, 17, 18	4/27/00	MA	
C1	E10410	1926602 WAS 0750304500	06/19/01	PK	
D1	E10595	P/N 7301172 WAS 0750100400 P/N 1953509 WAS 0750194200 P/N 1924840 WAS 0321009000 P/N 7301135 WAS 0321009200 DELETE ITEMS 7, 9 AND 18	04/08/02	PK	

(D1) (B1)	18				
(B1)	17	BOWED WASHER	1	1926312	
(C1) (B1)	16	HEX NUT 1/4 - 20	8	1926602	
(D1)	15	O-RING .139 X 4 7/8	2	7301172	
	14	SSS-K-CUP PT. 8-32 X 1/4	1	1900002	
(B1)	13	PULLEY-MOTOR	1		7301109 0321009900
	12	NUT-KEP 10-24	1	1926806	
	11	SCREW SHOULDER 1/4 X 2	1	0750232500	
(D1) (B1)	10	BRONZE WASHER TT-400	1	1953509	
(D1)	9				
(D1)	8	SPACER	1	1924840	
(D1)	7				
(D1)	6	IDLER PULLEY ASS'Y	1	7301135	
(B1)	5	NUT-KEP 8-32	4	1926802	
	4	WASHER FLAT SAE #8	3	1925004	
	3	L & T ASSY., GROUND 18GA., 15"	1	7405203	
	2	BRACKET-MOTOR	1	0322000300	
	1	MOTOR 1/15HP 1580 RP	1		7301107 0220007700
ITEM	DESCRIPTION	QTY.	COMMON	0322020000 115V	0325020000 220V
				PART No.	